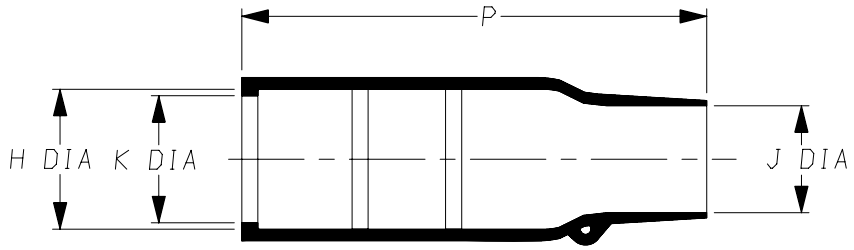
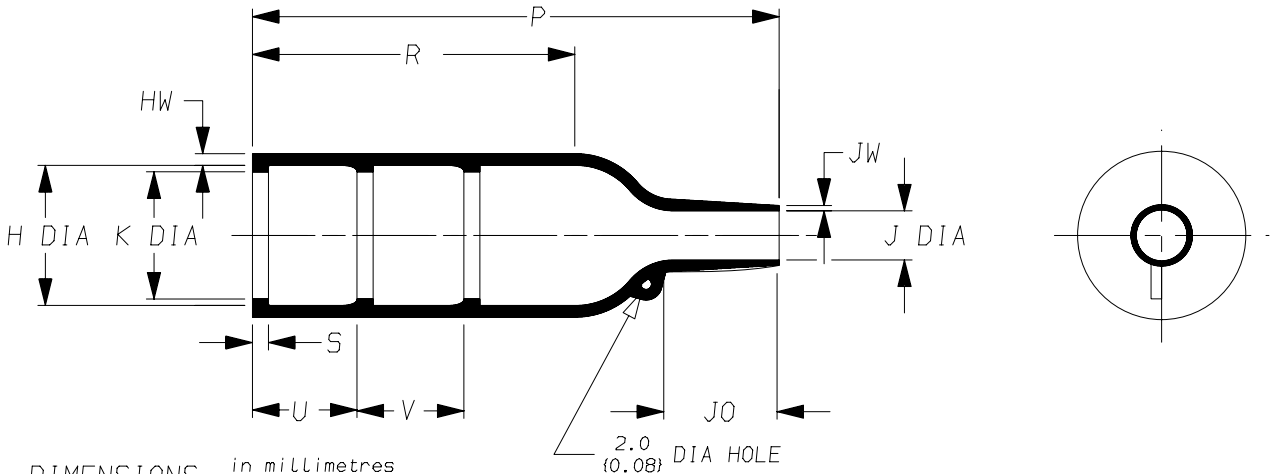
202K1**-*-04

a) Part as supplied.



b) Part after unrestricted recovery.



DIMENSIONS in millimetres
(in inches, for reference)

Part No.	H ±0.2 a	H Max b	J Min a	J Max b	K ±0.2 a	K Max b	P ±5% a	P ±10% b	R ±10% b	S ±10% b	U&V ±10% b	JO ±10% b	HW ±20% b	JW ±20% b
① 202K142-*-04	25.5 (1.00)	18.0 (0.71)	20 (0.79)	7.1 (0.28)	24.2 (0.95)	7.1 (0.28)	60 (2.36)	67 (2.64)	35 (1.38)	3.0 (0.12)	20 (0.79)	17.0 (0.67)	1.8 (0.07)	1.0 (0.04)
① 202K153-*-04	33.0 (1.30)	22.4 (0.88)	22 (0.87)	8.4 (0.33)	31.7 (1.25)	8.4 (0.33)	68 (2.68)	80 (3.15)	42 (1.65)	3.0 (0.12)	20 (0.79)	19.5 (0.77)	2.0 (0.08)	1.0 (0.04)
202K163-*-04	39.5 (1.56)	28.2 (1.11)	27 (1.06)	9.9 (0.39)	38.2 (1.50)	9.9 (0.39)	86 (3.39)	99 (3.90)	61 (2.40)	3.0 (0.12)	20 (0.79)	21.0 (0.83)	2.2 (0.09)	1.2 (0.05)
	#		#		#		#							

This is an expanded variant
Modified dimensions are shown thus:- #

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Drawn A.LILLEY. Checked Issue 4 Date June 2007 Conforms to ISO Recommendations
3rd Angle Projection
Not to Scale

Approval
Design MKTG. Tech.

Raychem	Specification Control Drawing	Part Number 202K1**-*-04 Issue 4

Iss.	Date	E.C.R. No.	Details of Change
3	March 1987	5047	Dimension "K" added
4	June 2007	CR06-HM-012	Imperial dimensions added

Ordering Information

202K1**-*-04/**-0

- Adhesive Slash Number (if required see compatibility chart)
- Modification number
- Material Dash Number (see compatibility chart)
- Base Part Number

COMPATIBILITY CHART

Material Dash Number	Material Description	SPEC Number	Coating Slash Number
-3	POLYOLEFIN, SEMI-RIGID	RT-301, RK-6703	/42 ,/86, /180
-4	POLYOLEFIN, FLEXIBLE	RT-1304	/42 ,/86, /180

NOTES

1. Supplied with 2 lips only, Dimension V does not apply.
2. If eyelet clip (000W212) is required with part then add CS-1858 to description (i.e. 202K142-3-04-CS-1858-0).
3. As supplied dimensions are for uncoated parts, when coating is added entry diameters will reduce by 1.5mm Max.
4. On some parts a bump or depression at the material injection point may exist as a normal manufacturing process.

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