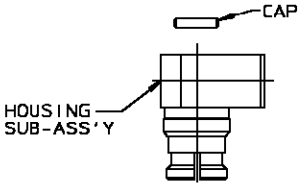
AMP

OSMP Right Angle Cable Jack
Direct Solder Attachment 1056553–1

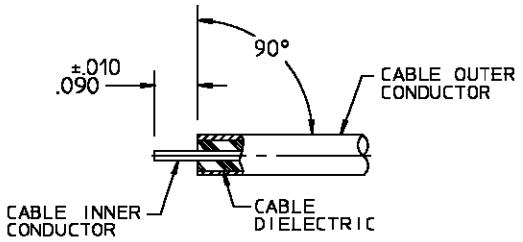
CONNECTOR TYPE	CABLE TYPE	TOOLS REQ'D
OSMP RIGHT ANGLE CABLE JACK DIRECT SOLDER ATTACHMENT	.047 S.R. COAXIAL CABLE	NONE

CONNECTOR

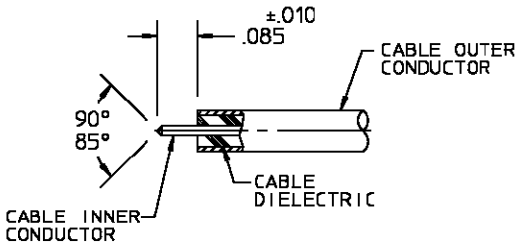


ASSEMBLY OPERATIONS

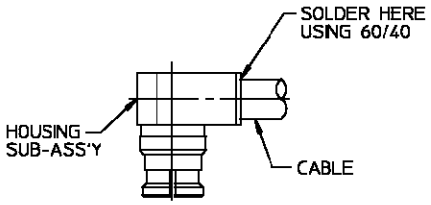
1.0 PREPARATION OF CABLE
1.1 TRIM CABLE TO DIMENSION SHOWN.



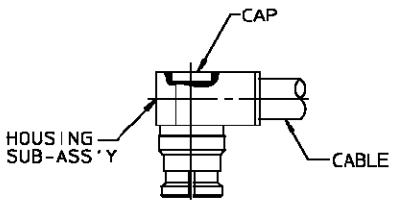
2.0 SHAPE INNER CONDUCTOR OF CABLE
2.1 FILE INNER CONDUCTOR TO LENGTH AS SHOWN.
2.2 FILE BLUNT END OF INNER CONDUCTOR TO AN 85°-90° CONE



3.0 SOLDERING OF HOUSING SUB-ASSEMBLY TO CABLE
3.1 POSITION AND SECURE HOUSING IN A SMALL BENCH VISE.
3.2 CAREFULLY INSERT CABLE INNER CONDUCTOR INTO PRE-ASSEMBLED CENTER CONTACT OF HOUSING SUB-ASSEMBLY AND SEAT CABLE FIRMLY.
3.3 SOLDER CABLE TO HOUSING SUB-ASSEMBLY.



4.0 SEAL OPENING IN REAR OF HOUSING SUB-ASSEMBLY
4.1 PRESS CAP INTO OPENING IN REAR OF HOUSING SUB-ASSEMBLY.



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