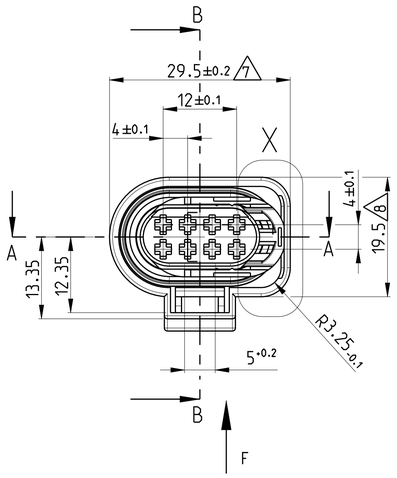
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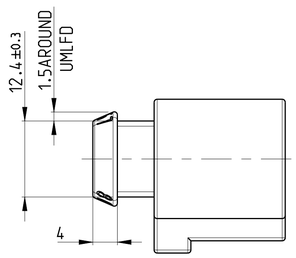
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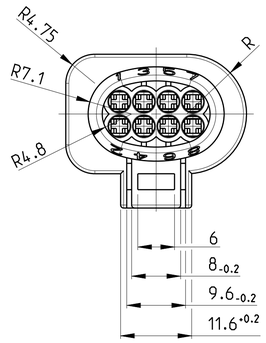
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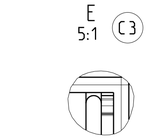
REVISIONS / ABAENDERUNGEN

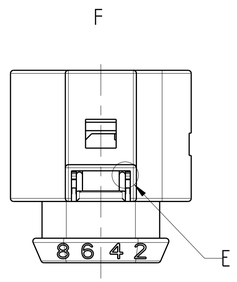
P	LTR	DESCRIPTION / BESCHREIBUNG	DATE	DWN	APVD
	C2	REVISED PER ECR-11-025934	29DEC2011	RK	HMR
	C3	1-...-1. PBT HSG	07NOV2014	MV	F.THIEL
	C4	2-...-1 PBT HSG. ECR-15-016745	17NOV2015	C.N	W.R

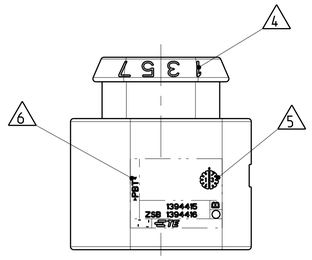


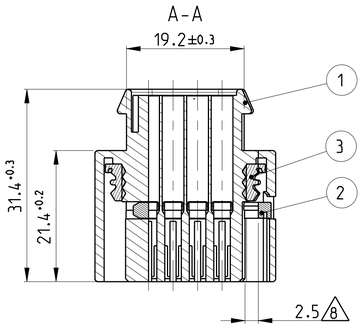


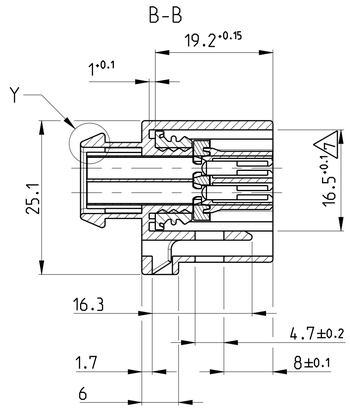


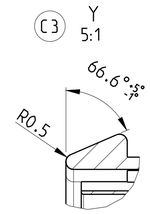












1 CHARACTERS H ACCORDING TO DIN 1451 PART 4
MITTELSCHRIFT NACH DIN 1451 TEIL 4

2 CHARACTERS 1.2 RECEDE 0.2 ZONE RECEDE 0.0 OR
SCHRIFTHOEHE 1.2 VERTIEFT 0.2 FELD VERTIEFT 0.0 ODER
CHARACTERS 1.2 RAISED 0.2 ZONE RECEDE 0.2
SCHRIFTHOEHE 1.2 ERHABEN 0.2 FELD VERTIEFT 0.2

3 UNDIMENSIONED RADII R0.5
UNBEMASSTE RADIEN R0.5

4 CONTACT CAVITY NAMBER: CHARACTERS 2.5 RECEDE 0.3
KONTAKTKAMMERNUMMER: SCHRIFTHOEHE 2.5 VERTIEFT 0.3

5 PRODUCTION-DATE WITH DATE INSERT Ø3
PRODUCKTIONSDATUM MIT DATUMSUHR Ø3

6 MATERIAL MARKING ACC. TO VDA 260
WERKSTOFF-KENNZEICHNUNG NACH VDA 260

7 ALLOWED WARPAGE ±0.5
ZULAESSIGER VERZUG ±0.5

8 SHOWN AS SUPPLIED: RETAINER IN PRE-LOCKING POSITION.
AFTER CONTACT LOADING TO DRIFT IN THIS DIRECTION (2.5)
LIEFERZUSTAND GEZEICHNET: VERRIEGELUNG IN VORRASTSTELLUNG.
NACH KNOTAKTBESTUECKUNG IN DIESER RICHTUNG VERSCHIEBEN (2.5)

9 THE PART NO 1394416 ASSEMBLED FOR EXAMPLE WITH CONTACT 964274-2
AND SEALING 964972-1 WILL HAVE A SUITABLE MATING PART ACC. TO 114-18375-1
DAS TEIL 1394416 WIRD Z.B. MIT DEM KONTAKT 964274-2 UND EINZELADER-
DICHTUNG 964972-1 BESTUECKT. AUF EINEN ANSCHLUSS NACH 114-18375-1 GESTECKT

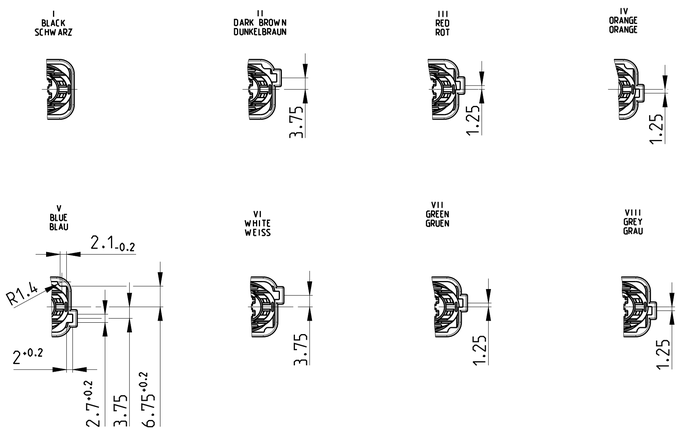
10 BULK PACKAGED
VERPACKT ALS SCHUETTGUT

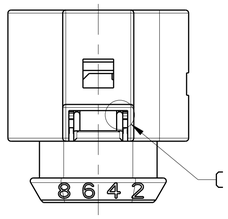
C3 11 PARTS WITH HOUSING FROM 1ST MOLD ALLOWED
TEILE MIT GEHAEUSEN AUS 1ST WERKZEUG ZULAESSIG

C3 12 COLLAR DESIGN: ALLOWED FOR OLD MOLDS
KRAGENAUSFUEHRUNG: AUS ALTEN WERKZEUGEN ZULAESSIG

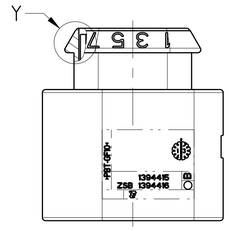
1-...-1 AS SHOWN
1-...-1 WIE GEZEICHNET

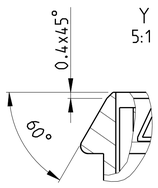
CODINGS
KODIERUNGEN X 1:1





C 5:1





		COD	TE PART NO	REV	MATERIAL	COLOR	DESCRIPTION	QTY	ITEM NO
	VIII	I-1394416-8		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT	GREY / RAL 7036	RECEPTACLE HSG, 2x4 POSN	1	1
	VII	I-1394416-7		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT	GREEN / RAL 6018	RECEPTACLE HSG, 2x4 POSN	1	1
	VI	I-1394416-6		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT	WHITE / RAL 9010	RECEPTACLE HSG, 2x4 POSN	1	1
	V	I-1394416-5		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT	BLUE / RAL 5012	RECEPTACLE HSG, 2x4 POSN	1	1
	IV	I-1394416-4		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT	ORANGE / RAL 2003	RECEPTACLE HSG, 2x4 POSN	1	1
	III	I-1394416-3		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT	RED / RAL 3003	RECEPTACLE HSG, 2x4 POSN	1	1
	II	I-1394416-2		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT	DARK BROWN/RAL 8012	RECEPTACLE HSG, 2x4 POSN	1	1
C4	I	2-1394416-1		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT	WHITE / RAL 9010	RECEPTACLE HSG, 2x4 POSN	1	1
C3	I	I-1394416-1		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT	BLACK / RAL 9011	RECEPTACLE HSG, 2x4 POSN	1	1
C3	11 I	1394416-1		C	VMQ	ORANGE / RAL 2003	SEALING, 2x4 POSN, MT2	1	3
					PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, MT2	1	2
					PBT-GF10	BLACK / RAL 9011	RECEPTACLE HSG, 2x4 POSN	1	1

TOLERANCES UNLESS OTHERWISE SPECIFIED ACC. TO DIN 16901-160 ECENTRIC TO NOMINAL DIMENSION. EDITION 1982-11 SHALL APPLY.
Freimasstoleranzen nach DIN 16901-160 . Es gilt die Ausgabe 1982-11.

DIESE ZEICHNUNG IST EIN KONTROLLIERTES DOKUMENT.
BEMASSUNGEN UND TOLERANZEN GEMAESS GPS (ISO STANDARDS).

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS).

TOLERANCING ISO 8015
TOLERIERUNG ISO 8015

DWN S.HOTEA 06JUL2000
CHK F.THIEL 06JUL2000
APVD S.GLASER 06JUL2000

DIMENSIONS: MASSEINHEITEN: mm
TOLERANCES UNLESS OTHERWISE SPECIFIED: ALLGEMEINTOLERANZEN
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES/WINKEL ±

PRODUCT SPEC PRODUKTSPEZ. -
APPLICATION SPEC VERARBEITUNGSSPEZ. 114-18375-1
WEIGHT GEWICHT 9.2g

MATERIAL S.TAB. -
FINISH/OBERFLAECHE/FARBE - -

TE Connectivity

NAME
RECEPTACLE HSG ASSY. 2x4 POSN. RADIAL SEAL. MT2
FLACHKONTAKTGEH. KOMPLETT. 2x4 POLIG. RADIALDICHT. MT2
-

SIZE A1 | CAGE CODE 00779 | DRAWING NO ZEICHNUNGS-NR. C-1394416 | RESTRICTED TO NUR FUER -

Customer Drawing /KUNDENZEICHNUNG | SCALE MASSSTAB 2:1 | SHEET BLATT 1 OF VON 1 | REV C4

4805 (3/13)

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TE Connectivity:

936348-1 SBCHE64R7K 2834055-1 1-794222-0 1903112-2 2005330-1 175977-2 1969656-1 3-1393225-0 2377783-2 1393431-1 SMW73R0JT 3631B101LL MPT100C18RF 1-962915-1 1743455-2 2380312-2 SBCHE154R7K TE50BR39J U5254-000005-030PA RH73H2A40MKTN ROX05SJ18R 141991-2 2-292161-3 2310537-1 650075-000 CPF0402B37K4E1 CRGCQ2010J3K3 3430B2F51RTDF 917696-1