DWG. NO. SJ019165-E

SYM.	DCN NO.	DESCRIPTION	DATE	DRAWN	CHECKED	APP'D	APP'D

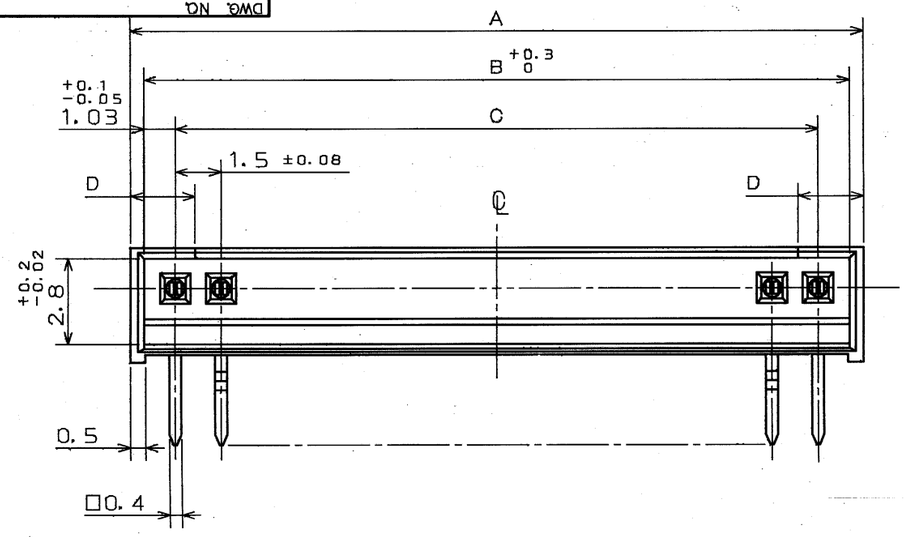


FIGURE 1.

POSITIONS OF FORMED CONTACT TAILS

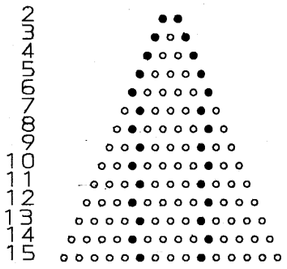
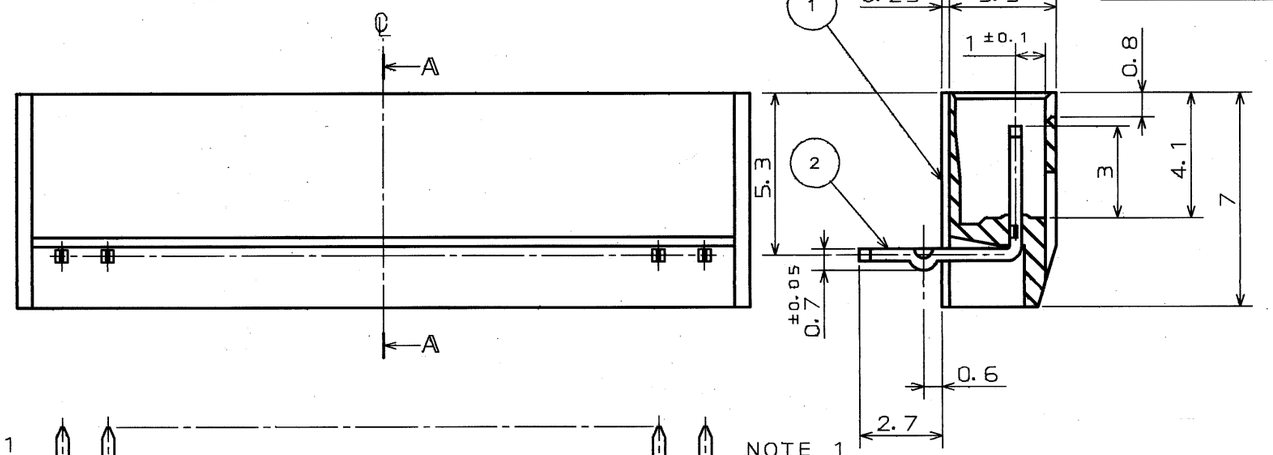


TABLE1

No. OF CONTACT	A +0.3 0	B +0.3 0	C	D
2	4.45	3.55	1.5	1.38
3	5.95	5.05	3.0	2.13
4	7.45	6.55	4.5	↑
5	8.95	8.05	6.0	
6	10.45	9.55	7.5	
7	11.95	11.05	9.0	
8	13.45	12.55	10.5	
9	14.95	14.05	12.0	
10	16.45	15.55	13.5	
11	17.95	17.05	15.0	
12	19.45	18.55	16.5	
13	20.95	20.05	18.0	
14	22.45	21.55	19.5	↓
15	23.95	23.05	21.0	2.13



SECTION A-A

DESIGNATION

IL-Y-** P-S 15 L 2 -E F -*

NO DESIGNATION: LIGHT BROWN
W: WHITE , B: BLACK
R: RED , G: GREEN

COLOR OF INSULATOR
FORMED TAIL (SEE NOTE2)
TAIL LENGTH E: 2.7㎜
APPLICABLE P.C.B THICKNESS 2: 0.8~1.6㎜
TAIL FORM L: ANGLE THROUGH HOLE
PITCH (1.5㎜)
CONTACT ROW S: SINGLE
NO. OF CONTACT
SERIES PRIFIX
CONTACT TYPE P: PIN CONTACT

NOTE 1. COMPANY LOGO AND TOOL MARK APPER IN RELIEF.

2. FORMED CONTACT TAILES FOR FIXING PIN HEADER ARE PROPVIDED ON POSITIONS OF BLACK DOTS AS SHOWN IN THE FIGURE1 APPLICABLE P.C.B HOLE DIAMETER IS $0.7^{\pm 0.03}$ ㎜.

ITEM	DESCRIPTION	Q'TY	MATERIAL	FINISH	REMARKS
2	CONTACT	TABLE 1	BRASS	TIN OVER NICKEL	
1	INSULATOR	1	6-6NY		UL 94V-0

REFERENCE DOCUMENT	DATE 15. DEC. '88	SCALE 5/1 WT	JAPAN AVIATION ELECTRONICS INDUSTRY, LTD.
MATERIAL	DRAWN	TITLE IL-Y-※P-S15L2-EF	MUSASHINO, AKISHIMA-SHI TOKYO, JAPAN
TREATMENT	CHECKED K. IBARAKI		DWG. NO. SJ019165-E
FINISH	APP'D	SERIES IL-Y	SIZE A3

DIMENSIONS ARE IN MILLIMETERS
TOLERANCES ON: (INCHES)

DIMENSION	ANGLES
. ± 0.8	X° ±
.X ± 0.4	X°X' ±
.XX ± 0.2	CONCENTRICITY WITHIN T.I.R.
.XXX ±	

CSP-88-52338

DCF-116A

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