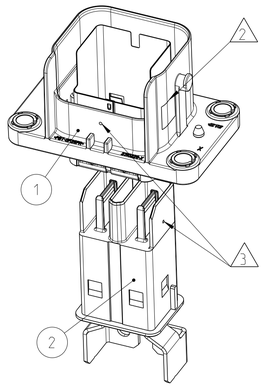
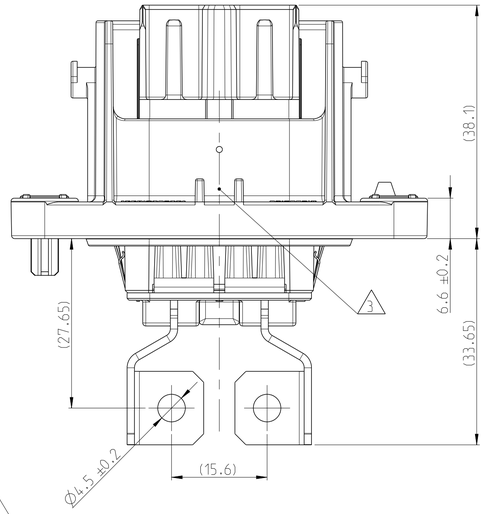
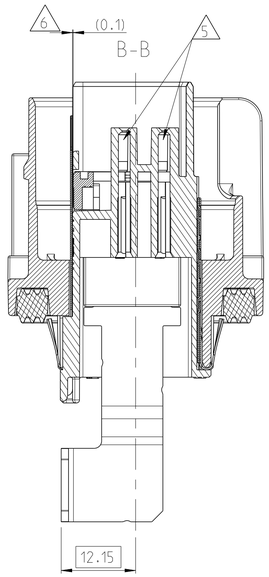
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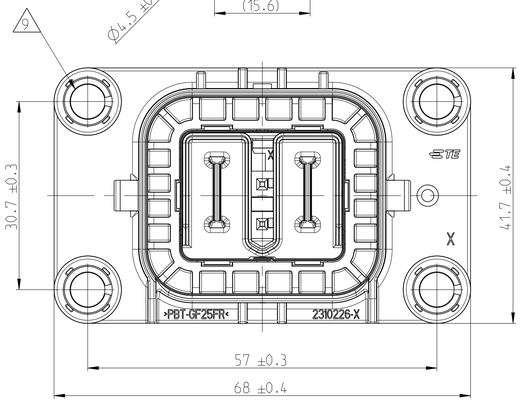
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
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	A3	SEE PCN E-19-015028	25SEP2019	GH	HR
	A4	SEE PCN E-19-016309	10MAR2020	GH	HR
	B	SEE PCN E-20-010846	01SEP2020	GH	HR

1-2310224-X AS SHOWN

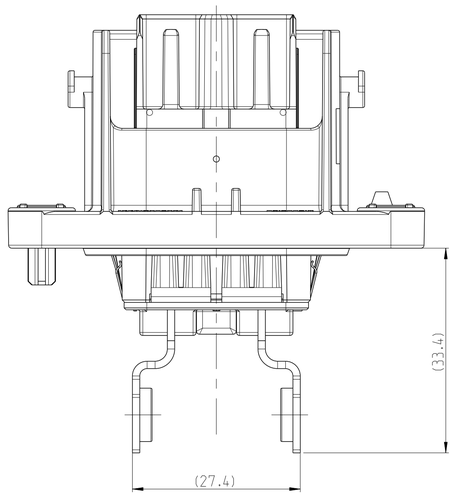


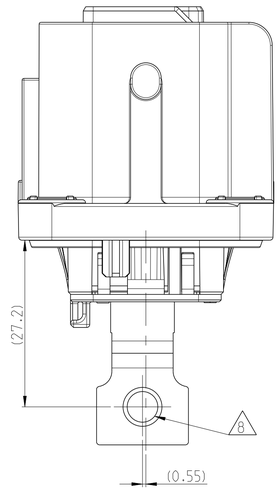


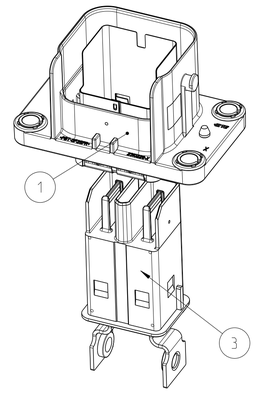


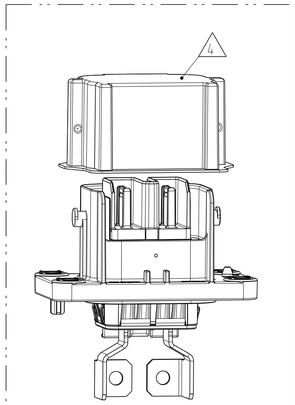


2-2310224-X AS SHOWN
MISSING DIMENSIONS SEE 1-2310224-X

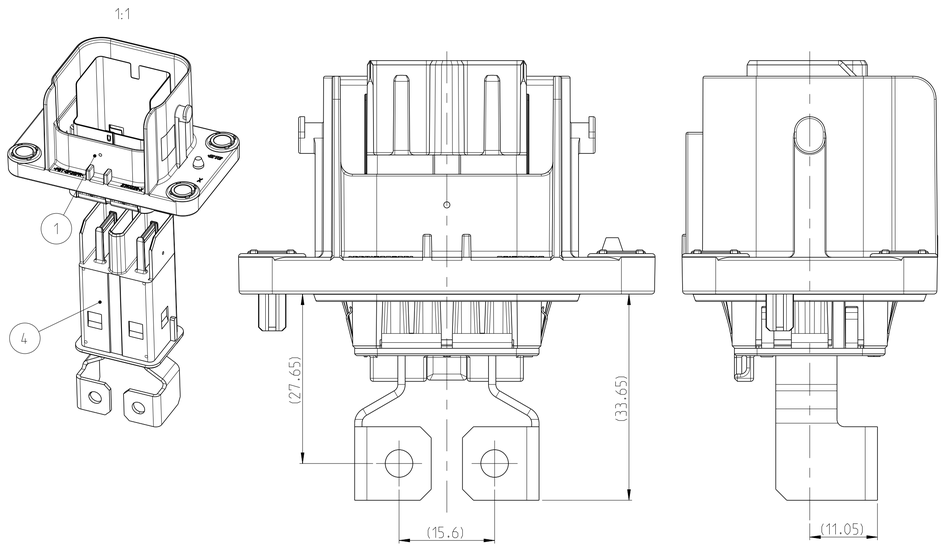




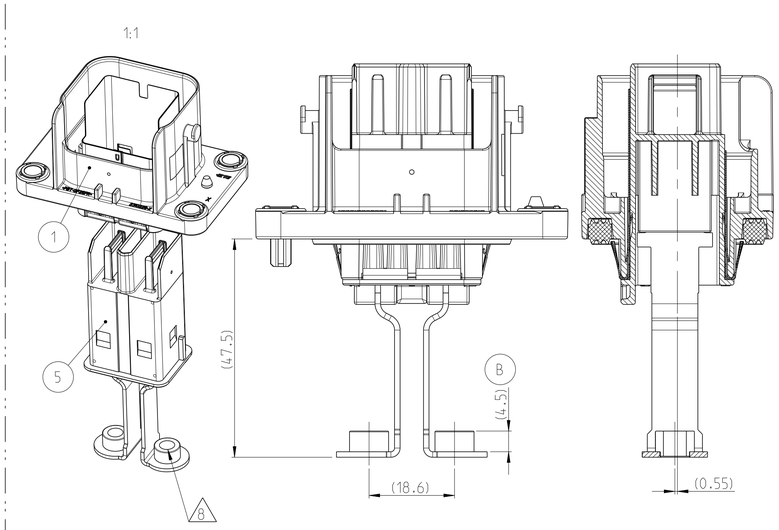




3-2310224-X AS SHOWN
MISSING DIMENSIONS SEE 1-2310224-X



5-2310224-X AS SHOWN
MISSING DIMENSIONS SEE 1-2310224-X



NOTES

1. MATING CONNECTOR SEE 2311753 AND 2310213
2. PRINTED DATAMATRIX-CODE CONTAINING PRODUCTION DATE (YEAR, MONTH, DAY), REVISION OF THE ASSEMBLY ACCORDING TABLE, CODING, PART NO., PIECES COUNT, PRODUCTION LOCATION COD
3. MARKING OF GOOD PIECES AFTER SUCCESSFULLY PASSED FINAL CHECK
4. OPTIONAL PROTECTION COVER 2328607-1 FOR ALL VEERSIONS TO BE PURCHASED SEPARATELY
5. SUITABLE SIGNAL TERMINALS FOR THE INTERLOCK: TE PN 5-928999-6 (0.25-0.35mm²) AND 5-963715-6 (0.5-0.75mm²) BOTH SILVER PLATED
6. TPA IN PRE-LOCKED POSITION
7. HOUSING MATERIAL ACCORDING UL94 CLASS V0
8. USE SCREWS M5 WITH A LENGTH OF MIN. 5mm + THICKNESS OF THE MATING PART TIGHTENING TORQUE 5±0.5Nm
9. MOUNTING SCREW Ø5mm WITH HEAD DIAMETER MIN. 10mm / MAX. 12mm RECOMENDED TIGHTENING TORQUE 5±0.5Nm

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±°

MATERIAL - 7
FINISH - -

DWN G. HOTEA 15DEC2017
CHK H. RIPPER 15DEC2017
APVD -
PRODUCT SPEC 108-94749
APPLICATION SPEC 114-94515
WEIGHT SEE TABLE
CUSTOMER DRAWING

TE Connectivity

NAME HVA1200 HEADER ASSEMBLY -

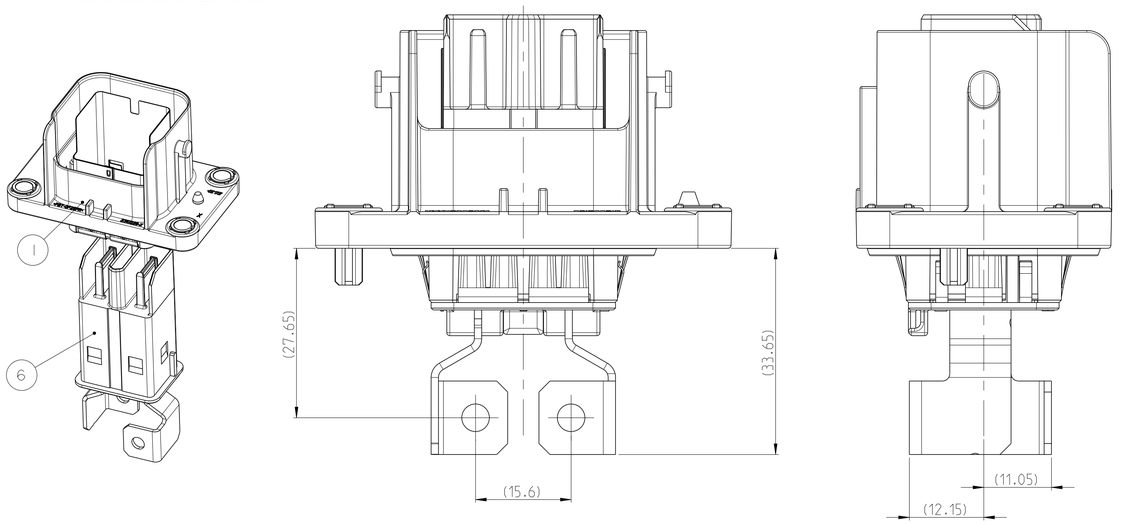
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A1	00779	C-2310224	

SCALE 2:1 SHEET 1 OF 3 REV B

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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

6-2310224-X AS SHOWN
MISSING DIMENSIONS SEE 1-2310224-X



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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±1°

MATERIAL -
-

FINISH -
-

DWN G. HOTEA 15DEC2017
CHK H. RIPPER 15DEC2017
APVD -
PRODUCT SPEC 108-94749
APPLICATION SPEC 114-94515
WEIGHT SEE TABLE

TE Connectivity

NAME HVA1200 HEADER ASSEMBLY
-

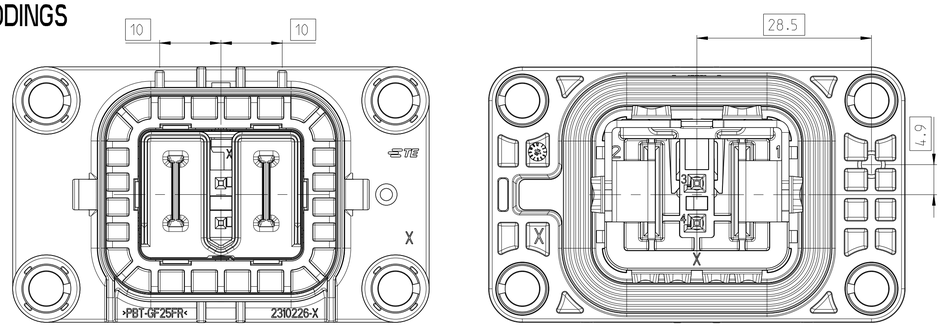
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-2310224	

CUSTOMER DRAWING | SCALE 2:1 | SHEET 2 OF 3 | REV B

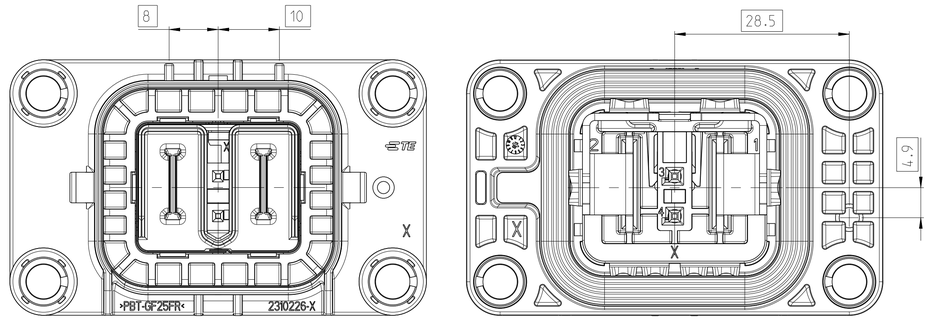
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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

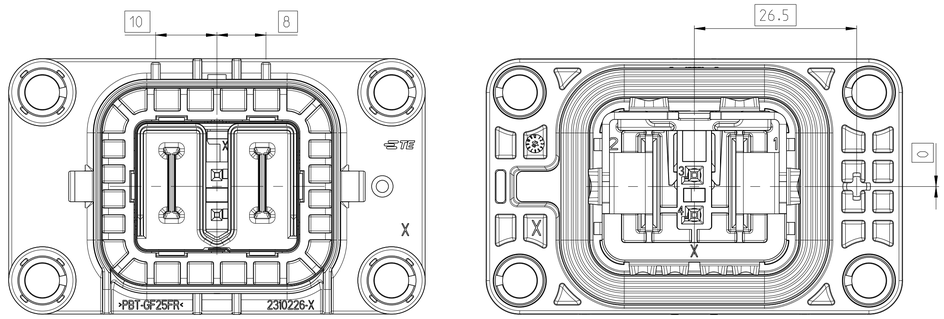
CODINGS



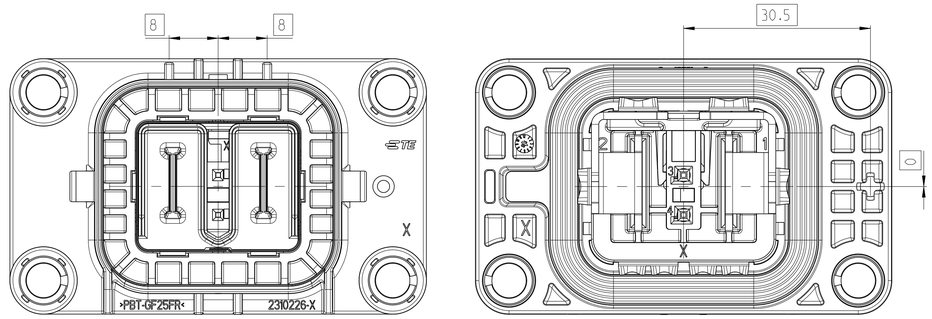
CODING A
1-2310224-1
2-2310224-1
3-2310224-1
5-2310224-1
6-2310224-1



CODING B
1-2310224-2
2-2310224-2
3-2310224-2
5-2310224-2
6-2310224-1



CODING C
1-2310224-3
2-2310224-3
3-2310224-3
5-2310224-3
6-2310224-3



CODING D
1-2310224-4
2-2310224-4
3-2310224-4
5-3210224-4
6-2310224-4

				Ⓑ	Ⓑ	Ⓑ	Ⓑ																
1x	1x	1x	1x	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6-2325634-1	A	INNER HSG ASSY	33.41	6
-	-	-	-	1x	1x	1x	1x	-	-	-	-	-	-	-	-	-	-	-	-	5-2325634-1	A	INNER HSG ASSY Ⓑ	37.41	5
-	-	-	-	-	-	-	-	1x	1x	1x	1x	-	-	-	-	-	-	-	-	3-2325634-1	A	INNER HSG ASSY	33.41	4
-	-	-	-	-	-	-	-	-	-	-	-	1x	1x	1x	1x	-	-	-	-	2-2325634-1	A	INNER HSG ASSY	33.21	3
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1x	1x	1x	1x	1-2325634-1	A	INNER HSG ASSY	33.41	2
1x	-	-	-	1x	-	-	-	1x	-	-	-	1x	-	-	-	1x	–	–	–	0-2310225-4	A	OUTER HOUSING, COD D	41.1	1
-	1x		-	-	1x	-	-	-	1x	-	-	-	1x	-	-	-	1x	–	–	0-2310225-3	A	OUTER HOUSING, COD C		
-	-	1x	-	-	-	1x	-	-	-	1x	-	-	-	1x	-	–	–	1x	–	0-2310225-2	A	OUTER HOUSING, COD B		
-	-	-	1x	-	-	-	1x	-	-	-	1x	-	-	-	1x	–	–	–	1x	0-2310225-1	A	OUTER HOUSING, COD A		
6-2310224-4	6-2310224-3	6-2310224-2	6-2310224-1	5-2310224-4	5-2310224-3	5-2310224-2	5-2310224-1	3-2310224-4	3-2310224-3	3-2310224-2	3-2310224-1	2-2310224-4	2-2310224-3	2-2310224-2	2-2310224-1	1-2310224-4	1-2310224-3	1-2310224-2	1-2310224-1	PART NO	REV	DESCRIPTION	WEIGHT (g)	ITEM NO
A	A	A	A	B	B	B	B	A	A	A	A	A	A	A	A	A	A	A	A	REV				
74.51	74.51	74.51	74.51	78.51	78.51	78.51	78.51	74.31	74.31	74.31	74.31	74.31	74.31	74.31	74.31	74.51	74.51	74.51	74.51	WEIGHT (g)				
D	C	B	A	D	C	B	A	D	C	B	A	D	C	B	A	D	C	B	A	CODING				

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0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±1°

MATERIAL -
-

FINISH -
-

DWN G. HOTEA 15DEC2017
CHK H. RIPPER 15DEC2017
APVD -
PRODUCT SPEC 108-94749
APPLICATION SPEC 114-94515
WEIGHT -

TE Connectivity

NAME HVA1200 HEADER ASSEMBLY
-

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-2310224 | RESTRICTED TO

CUSTOMER DRAWING | SCALE 2:1 | SHEET 3 OF 3 | REV B

Unikeyic Electronics

Global Electronic Components Distributor

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TE Connectivity:

917696-1 RH73H2A40MKTN TE50BR39J 1393431-1 CPF0402B37K4E1 SBCHE154R7K SMW73R0JT 1-794222-0 1743455-2 1969656-1 2310537-1 1-962915-1 2-292161-3 2380312-2 MPT100C18RF U5254-000005-030PA 141991-2 1903112-2 SBCHE64R7K 175977-2 2005330-1 3-1393225-0 3631B101LL 650075-000 CRGCQ2010J3K3 2834055-1 936348-1 ROX05SJ18R 2377783-2 3430B2F51RTDF