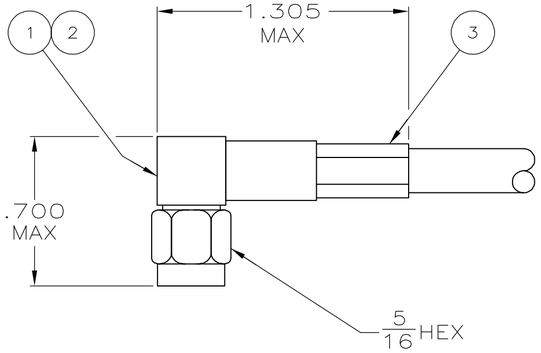
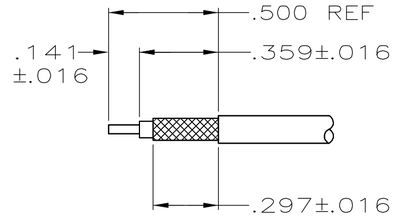
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LOC	DIST
AJ	17

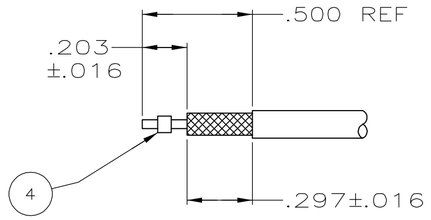
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	N	PER EC 0S14-0403-04	12/29/04	DCDCam	





RECOMMENDED STRIP LENGTH
FOR CRIMPED CENTER CONTACT



RECOMMENDED STRIP LENGTH
FOR SOLDERED CENTER CONTACT △5

△1 CENTER CONTACT: CRIMPING TOOL M22520/2-01
POSITIONER, DMC K997
SELECTOR SETTING PER TABLE.

△2 FERRULE: CRIMPING TOOL M22520/5-01
DIE NUMBER OR HEX SIZE PER TABLE.

3. PRODUCT IS DESIGNED TO MEET PRODUCT SPECIFICATION 108-1574.

△4 BRIGHT NICKEL PLATE.

△5 APPLIES TO 447651-5 & 1-447651-0 ONLY.

6. COUPLING NUT MUST WITHSTAND 60 LB RETENTION FORCE. ALSO 15 IN-LB TORQUE WHEN MATED.

△7 GOLD PLATE

8. INSTRUCTION SHEET: 408-4032

CABLE SIZE	△2 DIE # OR HEX SIZE	△1 SELECTOR SETTING	FINISH (SHELL)	MATERIAL (SHELL)	(4) SPACER QTY=1	(3) FERRULE QTY=1	(2) CONTACT QTY=1	(1) PLUG ASSY QTY=1	PART NUMBER
OBSOLETE	DIE M22520/5-11 A OR .213X.400 HEX	#7	△7	BRASS	-	4-446556-2	447961-3	447835-7	1-447651-3
OBSOLETE	DIE M22520/5-11 A OR .213X.400 HEX	#7	△4	BRASS	-	3-446556-9	447961-3	447835-3	1-447651-2
OBSOLETE	DIE M22520/5-11 A OR .213X.400 HEX	#7	△4	BRASS	-	3-446556-6	447961-3	447835-3	1-447651-1
BELDEN YR20621, CRIMPED/SOLDERED CONTACT	DIE M22520/5-11 A OR .213X.400 HEX	#5	△4	BRASS	447863-1	4-446556-4	447961-3	447835-3	1-447651-0
OBSOLETE	DIE M22520/5-11 A OR .213X.400 HEX	#5	PASSIVATED	STAINLESS STEEL	-	3-446556-0	447961-3	447835-5	447651-9
OBSOLETE	DIE M22520/5-35 B OR .128X.400 HEX	#4	PASSIVATED	STAINLESS STEEL	-	2-446556-4	447842-3	447835-1	447651-8
OBSOLETE	DIE M22520/5-11 A OR .213X.400 HEX	#7	PASSIVATED	STAINLESS STEEL	-	3-446556-6	447961-3	447835-5	447651-7
OBSOLETE	DIE M22520/5-35 B OR .128X.400 HEX	#4	PASSIVATED	STAINLESS STEEL	-	2-446556-1	447842-3	447835-1	447651-6
OBSOLETE	DIE M22520/5-11 A OR .213X.400 HEX	#5	PASSIVATED	STAINLESS STEEL	447863-1	2-446556-7	447961-3	447835-2	447651-5
RG-188 Double Braid, 316 Double Braid	DIE M22520/5-35 B OR .128X.400 HEX	#4	△4	BRASS	-	4-446556-3	447842-3	447835-4	447651-4
RG-174, 188 A, 316	DIE M22520/5-35 B OR .128X.400 HEX	#4	△4	BRASS	-	9-446556-1	447842-3	447835-4	447651-3
RG-142, 142 A, 142 B	DIE M22520/5-11 A OR .213X.400 HEX	#7	△4	BRASS	-	9-446556-0	447961-3	447835-3	447651-2
RG-58, 58 A/U, 58 B/U, 58 C/U	DIE M22520/5-11 A OR .213X.400 HEX	#5	△4	BRASS	-	9-446556-2	447961-3	447835-3	447651-1
RG-55, 55A, 55B, 223	DIE M22520/5-11 A OR .213X.400 HEX	#7	△7	BRASS	-	4-446556-2	447961-3	447835-7	1-447651-3
RG-55, 55A, 55B, 223	DIE M22520/5-11 A OR .213X.400 HEX	#7	△4	BRASS	-	3-446556-9	447961-3	447835-3	1-447651-2
RG-142, 142 A, 142 B	DIE M22520/5-11 A OR .213X.400 HEX	#7	△4	BRASS	-	3-446556-6	447961-3	447835-3	1-447651-1
BELDEN YR20621, CRIMPED/SOLDERED CONTACT	DIE M22520/5-11 A OR .213X.400 HEX	#5	△4	BRASS	447863-1	4-446556-4	447961-3	447835-3	1-447651-0
RG-58, 58 A/U, 58 B/U, 58 C/U	DIE M22520/5-11 A OR .213X.400 HEX	#5	PASSIVATED	STAINLESS STEEL	-	3-446556-0	447961-3	447835-5	447651-9
RG-188 DB, RG-316 DB, RG-174 DB	DIE M22520/5-35 B OR .128X.400 HEX	#4	PASSIVATED	STAINLESS STEEL	-	2-446556-4	447842-3	447835-1	447651-8
RG-142, 142 A, 142 B, CRIMPED/SOLDERED CONTACT	DIE M22520/5-11 A OR .213X.400 HEX	#7	PASSIVATED	STAINLESS STEEL	-	3-446556-6	447961-3	447835-5	447651-7
RG-316, CRIMPED/SOLDERED CONTACT	DIE M22520/5-35 B OR .128X.400 HEX	#4	PASSIVATED	STAINLESS STEEL	-	2-446556-1	447842-3	447835-1	447651-6
BELDEN YR20621, CRIMPED/SOLDERED CONTACT	DIE M22520/5-11 A OR .213X.400 HEX	#5	PASSIVATED	STAINLESS STEEL	447863-1	2-446556-7	447961-3	447835-2	447651-5
RG-188 Double Braid, 316 Double Braid	DIE M22520/5-35 B OR .128X.400 HEX	#4	△4	BRASS	-	4-446556-3	447842-3	447835-4	447651-4
RG-174, 188 A, 316	DIE M22520/5-35 B OR .128X.400 HEX	#4	△4	BRASS	-	9-446556-1	447842-3	447835-4	447651-3
RG-142, 142 A, 142 B	DIE M22520/5-11 A OR .213X.400 HEX	#7	△4	BRASS	-	9-446556-0	447961-3	447835-3	447651-2
RG-58, 58 A/U, 58 B/U, 58 C/U	DIE M22520/5-11 A OR .213X.400 HEX	#5	△4	BRASS	-	9-446556-2	447961-3	447835-3	447651-1

447651

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± -

MATERIAL -
FINISH -

DWN BDY	8/11/93
CHK LL	10/27/93
APVD RLF	10/27/93
PRODUCT SPEC	108-1574
APPLICATION SPEC	-
WEIGHT	-

tyco Electronics
Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME
SMA RIGHT ANGLE CABLE
PLU - CRIMP ATTACHMENT
-

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-447651	-

CUSTOMER DRAWING

SCALE	SHEET	REV
10:1	1 OF 1	N

Unikeyic Electronics

Global Electronic Components Distributor

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TE Connectivity:

CPF0402B37K4E1 2834055-1 141991-2 1743455-2 2-292161-3 3631B101LL CRGCQ2010J3K3 1393431-1 1903112-2 2310537-1 650075-000 MPT100C18RF U5254-000005-030PA 1969656-1 3-1393225-0 3430B2F51RTDF RH73H2A40MKTN SBCHE154R7K TE50BR39J 1-794222-0 175977-2 936348-1 2005330-1 2377783-2 2380312-2 917696-1 SBCHE64R7K SMW73R0JT 1-962915-1 ROX05SJ18R