REVISION Y

NOTES:
1. MIN. PUSHOUT FORCE: .5 lb.
2. PLANARITY TO BE WITHIN .006 [.15].
3. Ⓒ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
4. TUBES ARE STANDARD PACKAGING.
5. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
6. ATTACH LABEL TO EACH REEL.

UNLESS OTHERWISE NOTED			TITLE:	DWG NO:
DIMENSIONS ARE IN INCHES	TOLERANCES ARE:		STAMPED & FORMED DIP ASM.	ICF-XXX-XXX-X-XX
ONE PLACE DECIMALS ± .1	THREE PLACE DECIMALS ± .005	ANGLES ± 2°		SHEET 1 OF 1
TWO PLACE DECIMALS ± .01	FOUR PLACE DECIMALS ± .0020			

ICF-XXX-XXX-X-XX

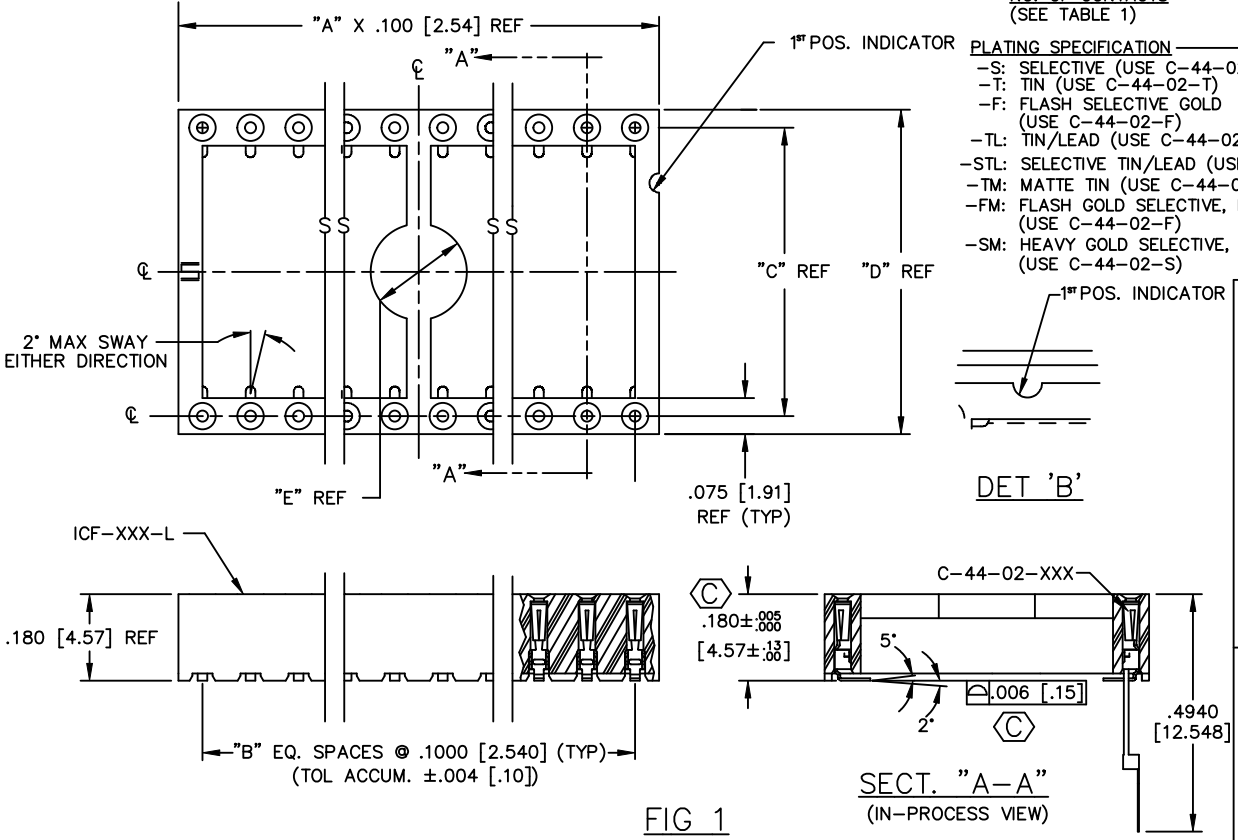
ROW SPACING (SEE TABLE 1)

NO. OF CONTACTS (SEE TABLE 1)

PACKAGING
BLANK: TUBES (SEE NOTES 4& 5)
-TR: TAPE & REEL (SEE NOTES 5 & 6)
-FR: FULL REEL QTY TAPE & REEL (SEE NOTES 5 & 6)

PLATING SPECIFICATION
-S: SELECTIVE (USE C-44-02-S)
-T: TIN (USE C-44-02-T)
-F: FLASH SELECTIVE GOLD (USE C-44-02-F)
-TL: TIN/LEAD (USE C-44-02-TL)
-STL: SELECTIVE TIN/LEAD (USE C-44-02-STL)
-TM: MATTE TIN (USE C-44-02-T)
-FM: FLASH GOLD SELECTIVE, MATTE TIN TAIL (USE C-44-02-F)
-SM: HEAVY GOLD SELECTIVE, MATTE TIN TAIL (USE C-44-02-S)

LEAD STYLES
-I: TAILS IN - SEE FIG. 1
-O: TAILS OUT - SEE FIG. 2



DET 'B'

SECT. "A-A"
(IN-PROCESS VIEW)

FIG 1

PACKAGE PARTS IN TUBE AS SHOWN (FIG 4)

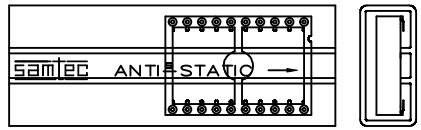
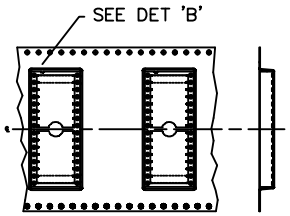


TABLE 2			
SERIES	LEAD STYLE	PACKAGING TUBE	PLUG
.300 [7.62]	I	PT-1-24-01-25	TP-03
.600 [15.24]	I	PT-1-24-02-25	TP-03
.300 [7.62]	0	PT-1-24-03-25	TP-03
.600 [15.24]	0	PT-1-24-04-25	TP-03

PACKAGE PARTS IN TAPE & REEL AS SHOWN (FIG 5)

USE CT-ICF-XXX



3: .300 ROW SPACING [7.62] (-308,-314,-316)
6: .600 ROW SPACING [15.24] (-624,-628,-632)

SURFACE MOUNT LEADS TO BE FACE DOWN IN THE POCKET

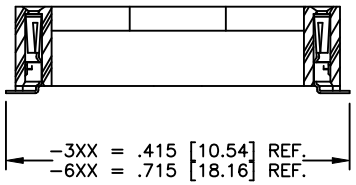


FIG 2
LEAD STYLE 0
SAME AS FIG 1 EXCEPT AS SHOWN

TABLE 1						
"X"	"XX"	"A"	"B"	"C"	"D"	"E"
3	08	4	3	.3000 [7.620]	.375 [9.53]	.200 [5.08]
	14	7	6			
	16	8	7			
	18	9	8			
	20	10	9			
	22	11	10			
	24	12	11			
	28	14	13			
6	24	12	11	.6000 [15.240]	.675 [17.15]	.400 [10.16]
	28	14	13			
	32	16	15			
	40	20	19			
	48	24	23			

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PLOT SCALE: 1=.2

EXISPROD\ASSEMBLY\DIP ICF-ASM

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CODE 55322

MADE BY GREG REIDINGER 3-21-91

ICF-XXX-XXX-X-XX
SHEET 1 OF 1

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