NOTES:

1. MATERIALS AND FINISHES:
   BODY,CONTACT - BeCU, GOLD PLATING
   INSULATOR - PTFE,NATURAL
   RETAINING RING - BRASS, GOLD PLATING
   FERRULE - SEAMLESS COPPER TUBE, GOLD PLATING

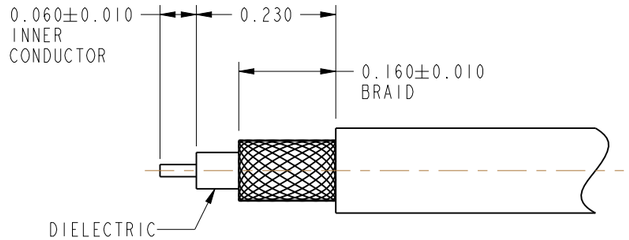
2. CABLE ASSEMBLY INSTRUCTIONS:
   A. TRIM CABLE AS SHOWN.
   B. INSERT CABLE CENTER CONDUCTOR TO CONTACT.
      CRIMP OR SOLDER CENTER CONTACT WITH DANIELS POSITIONER #K878S AND TOOL M22520/2-01 (SELECTOR #4).
   C. INSERT CABLE WITH CENTER CONDUCTOR INTO CONNECTOR UNTIL IT BOTTOMS.
   D. CRIMP FERRULE WITH FRAME #227-944 (M22520) & DIE SET #227-1221-03.(0.128 HEX).

3. CONNECTOR IS TO BE PACKAGED WITH A TAG STAMPED AS FOLLOWS: AMPHENOL 902-5039.

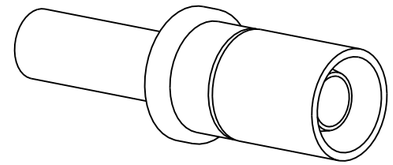
4 SHOWS CABLE ENTRY DIMENSIONS.

THIRD ANGLE PROJ.

REVISIONS				
REV	DESCRIPTION	DATE	ECO	APPR
--	RELEASE TO MFG.	--	--	--
F	REDRAWN IN PRO-E & COD ADDED	11/18/13	49751	CL

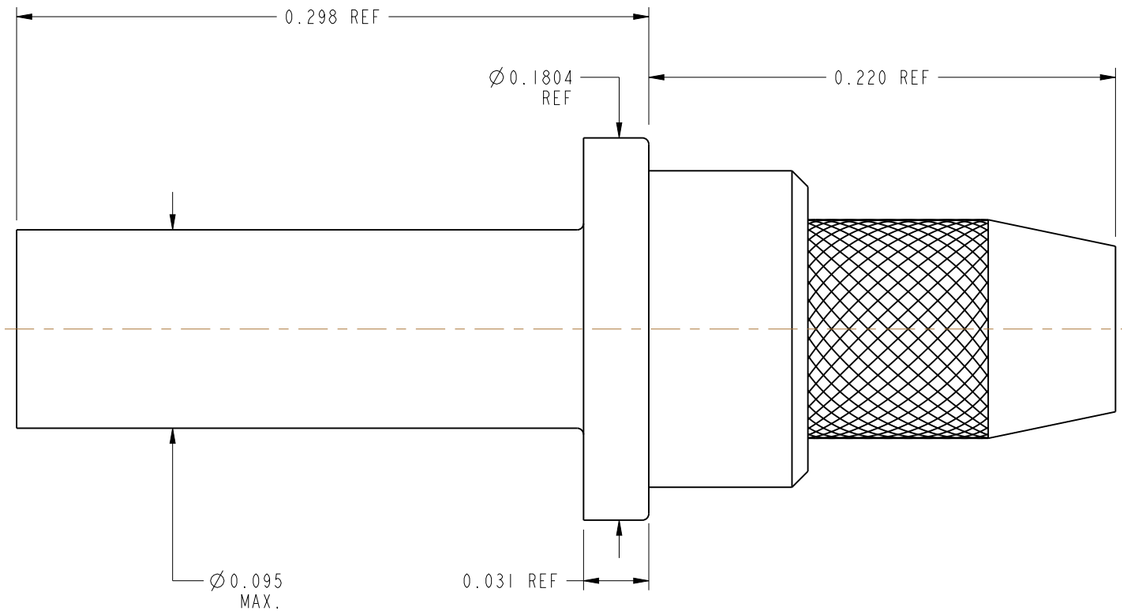


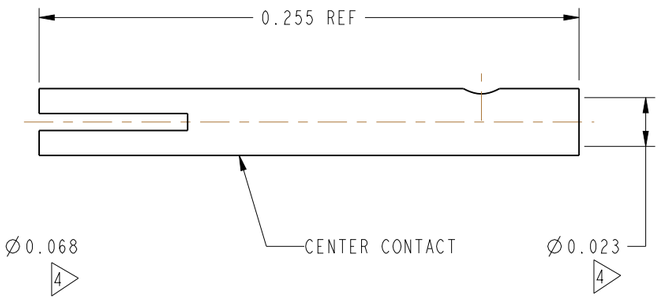
SCALE 4.000

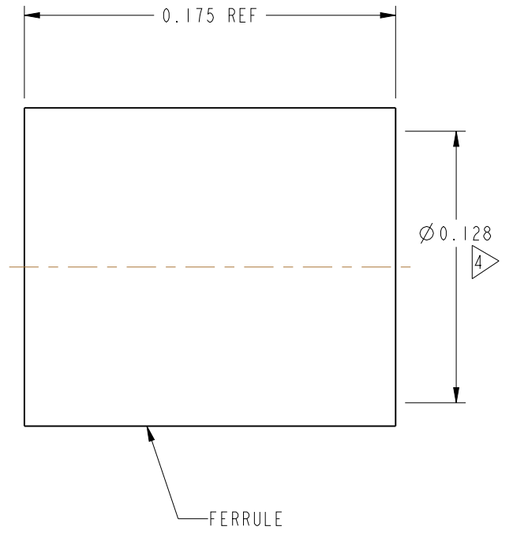


SCALE 5.000

RECOMMENDED CABLE STRIPPING DIMENSIONS







CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
2 PLACE DECIMAL ±.015 (0,381 mm) | 3 PLACE DECIMAL ±.005 (0,127 mm) | ANGLES ± 1°

NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. the furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights to permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.

MATERIAL
SEE NOTES

REFERENCE
615X-481
111-963233-57

CONFIGURATION LEVEL: In Work

FINISH

DRAWN CLEMENT — DATE 03-Oct-13

ENGINEER O. BARTHELMES — DATE 11/18/13

APPROVED O. BARTHELMES — DATE 11/18/13

CAD FILE

TITLE
12 COAXIAL PLUG CONTACT FOR RG-316/U CABLE

SCALE: 14.0:1.0 | SHEET 2 OF 2

DWG SIZE B | REV F

Amphenol RF
www.amphenolrf.com

DRAWING NO. 902-5039
ITEM NO. 902-5039
PART NO. 902-5039

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