

TELEDYNE RELAYS

A Unit of Teledyne Electronics and Communications

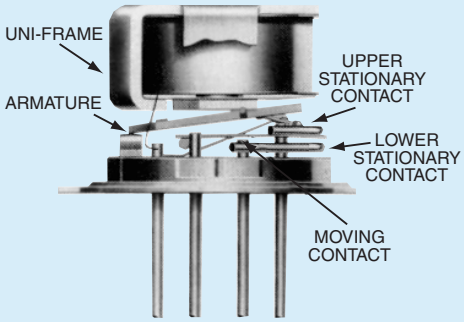
COMMERCIAL TO-5 RELAYS

DPDT

SERIES 712

SERIES DESIGNATION	RELAY TYPE
712	DPDT basic relay
712D	DPDT relay with internal diode for coil transient suppression
712TN	DPDT relay with internal transistor driver and coil transient suppression diode

INTERNAL CONSTRUCTION



DESCRIPTION

The TO-5 relay, originally conceived and developed by Teledyne, has become one of the industry standards for low-level switching from dry circuit to 1 ampere. Designed for high-density PC board mounting, the Series 712 relays are some of the most versatile ultraminiature relays available because of their small size and low coil power dissipation.

The following unique construction features and manufacturing techniques provide excellent resistance to environmental extremes and overall high reliability:

- All welded construction.
- Unique uni-frame design providing high magnetic efficiency and mechanical rigidity.
- High force/mass ratios for resistance to shock and vibration.
- Advanced cleaning techniques provide maximum assurance of internal cleanliness.
- Precious metal alloy contact material with gold plating assures excellent high current and dry circuit switching capabilities.

The Series 712D relay has an internal discrete silicon diode for coil transient suppression. The hybrid Series 712TN relay has an internal silicon diode and transistor driver. The integrated packaging of the relay with its associated semiconductor devices greatly reduces PC board floor space requirements as well as component installation costs.

By virtue of its inherently low intercontact capacitance and contact circuit losses, the 712 has proven to be excellent ultraminiature RF switch for frequency ranges well into the UHF spectrum. A typical RF application for the TO-5 relay is in handheld radio transceivers, wherein the combined features of good RF performance, small size, low coil power dissipation and high reliability make it a preferred method of Transmit-Receive switching (see Figure 1).

ENVIRONMENTAL AND PHYSICAL SPECIFICATIONS		
Temperature (Ambient)	**Storage**	–65°C to +125°C
	Operating	–55°C to +85°C
Vibration (General Note 1)		10 g's to 500 Hz
Shock (General Note 1)		30 g's, 6 msec, half-sine
Enclosure		Hermetically sealed
Weight		0.09 oz. (2.6g) max.

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SERIES 712
GENERAL ELECTRICAL SPECIFICATIONS (@25°C) (Notes 2 & 3)

Contact Arrangement	2 Form C (DPDT)	
Rated Duty	Continuous	
Contact Resistance	0.15 ohm max. before life; 0.25 ohm max. after life at 1A/28Vdc (measured 1/8" from header)	
Contact Load Ratings (DC) (See Fig. 2 for other DC resistive voltage/current ratings)	Resistive: 1 Amp/28Vdc Inductive: 200 mA/28Vdc (320 mH) Lamp: 100 mA/28Vdc Low Level: 10 to 50 µA/10 to 50mV	
Contact Load Ratings (AC)	Resistive: 250 mA/115Vac, 60 and 400 Hz (Case not grounded) 100 mA/115Vac, 60 and 400 Hz (Case grounded)	
Contact Life Ratings	10,000,000 cycles (typical) at low level 1,000,000 cycles (typical) at 0.5A/28Vdc resistive 100,000 cycles min. at all other loads specified above	
Contact Overload Rating	2A/28Vdc Resistive (100 cycles min.)	
Contact Carry Rating	Contact factory	
Coil Operating Power	450 milliwatts typical at nominal rated voltage	
Operate Time	4.0 msec max. at nominal rated coil voltage	
Release Time	712: 3.0 msec max. 712D, 712TN: 6.0 msec max.	
Intercontact Capacitance	0.4 pf typical	
Insulation Resistance	1,000 megohms min. between mutually isolated terminals	
Dielectric Strength	Atmospheric pressure: 350 Vrms/60Hz	
Negative Coil Transient (Vdc)	712D, 712TN	2.0 max
Diode P.I.V. (Vdc)	712D, 712TN	60 min.
712TN Transistor Characteristics	**Base Voltage to Turn Off (Vdc)**	0.3 min
	Emitter-base breakdown Voltage (BV_{EBO}) (Vdc)	6.0 min
	Collector-base breakdown Voltage (BV_{CBO}) (@25°C & Ic = 100 µA) (Vdc)	60 min

DETAILED ELECTRICAL SPECIFICATIONS (@25°C) (Note 3)

BASE PART NUMBERS (See Note 8 for full P/N example)		**712-5 712D-5 712TN-5**	**712-6 712D-6 712TN-6**	**712-9 712D-9 712TN-9**	**712-12 712D-12 712TN-12**	**712-18 712D-18 712TN-18**	**712-26 712D-26 712TN-26**
Coil Voltage (Vdc)	Nom.	5.0	6.0	9.0	12.0	18.0	26.5
	Max.	5.8	8.0	12.0	16.0	24.0	32.0
Coil Resistance (Ohms ±20% @25°C) (712TN: See Note 4)		50	98	220	390	880	1560
Pick-up Voltage (Vdc, Max.) Pulse Operated		3.6	4.2	6.5	8.4	13.0	17.0
712TN Base Current to Turn On (mAdc, Min.)		3.00	2.04	1.36	1.03	0.68	0.50

PERFORMANCE CURVES (Note 2)

TYPICAL RF PERFORMANCE

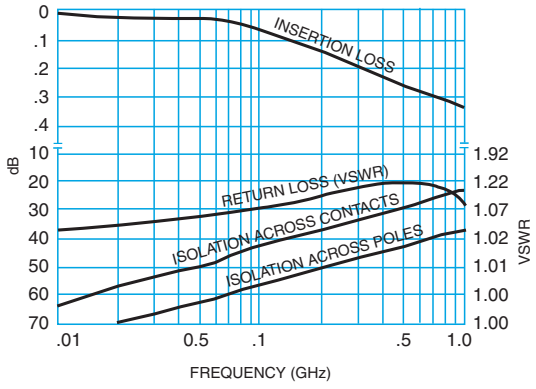


FIGURE 1

TYPICAL DC CONTACT RATING (RESISTIVE)

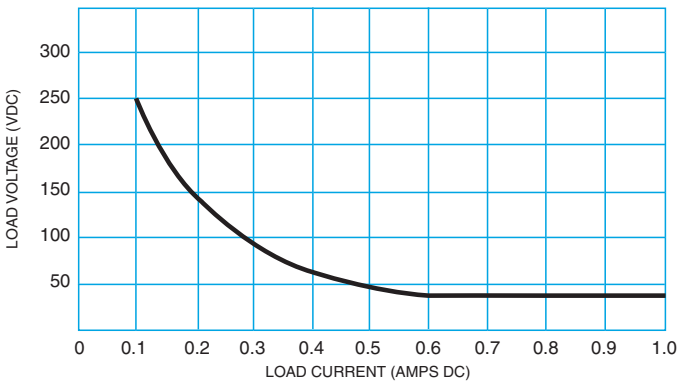
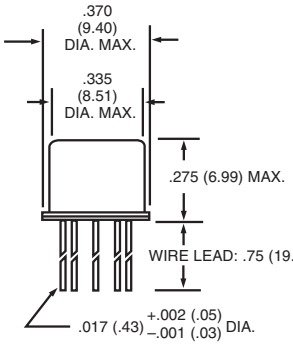


FIGURE 2

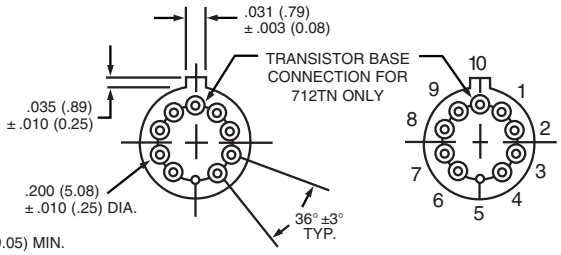
CENTIGRID® AND TO-5

OUTLINE DIMENSIONS

CASE DETAIL

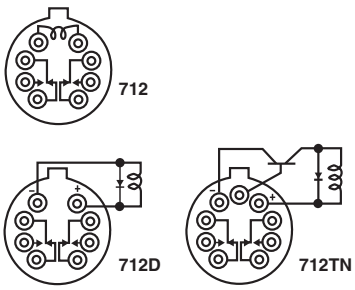


TERMINAL LOCATIONS AND PIN NUMBERING (REF. ONLY)
(Viewed from Terminals)



DIMENSIONS ARE SHOWN IN INCHES (MILLIMETERS)

SCHEMATIC DIAGRAM



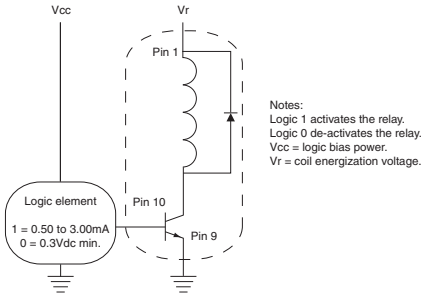
SCHEMATICS ARE VIEWED FROM TERMINALS

GENERAL NOTES

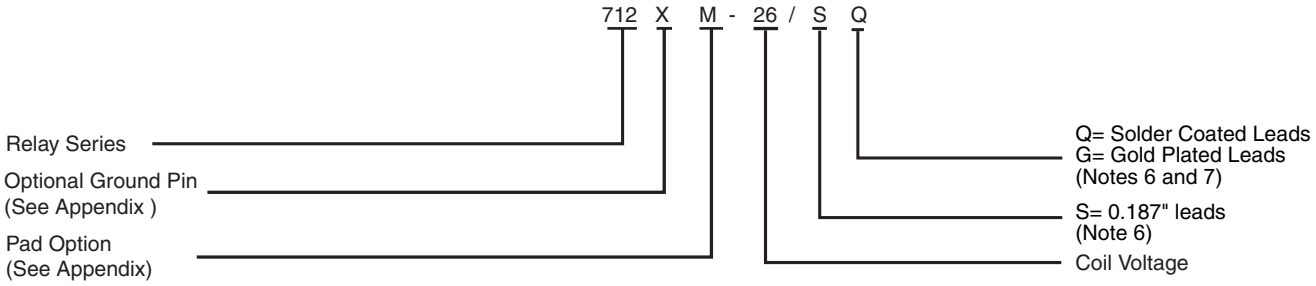
1. Relay contacts will exhibit no chatter in excess of 10 µsec or transfer in excess of 1 µsec.
2. “Typical” characteristics are based on available data and are best estimates. No on-going verification tests are performed.
3. Unless otherwise specified, parameters are initial values.
4. For Reference Only. Coil resistance not directly measurable on 712TN relays.
5. Circuit is typical for all Series 712TN. Values shown are for 712TN-5 relay and apply for full temperature range. Limit base-emitter current to 15 mADC
6. The slash and characters appearing after the slash are not marked on the relay.
7. Unless otherwise specified, relays will be supplied with either gold-plated or solder-coated leads.
8.

TYPICAL LOGIC INTERFACE

(See Note 5)

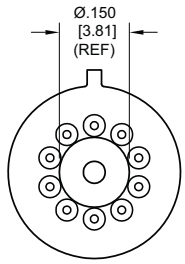
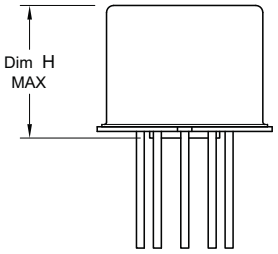
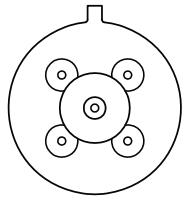
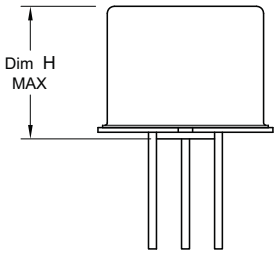
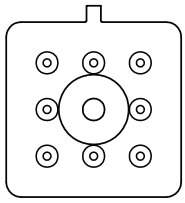
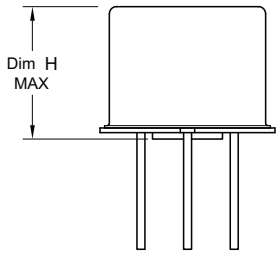
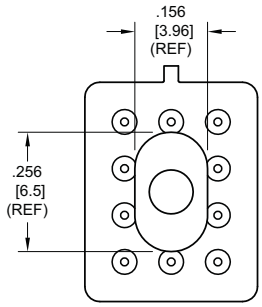
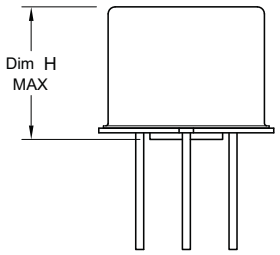


Teledyne Part Numbering System for Commercial Relays



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712/0909/Q3

Appendix A: Spacer Pads

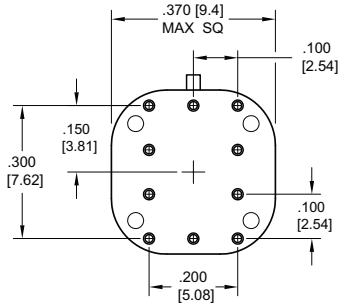
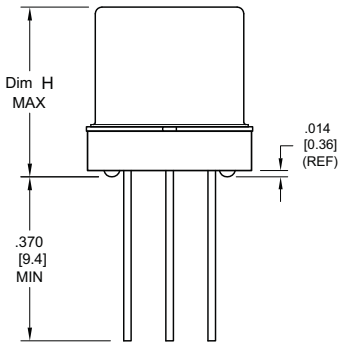
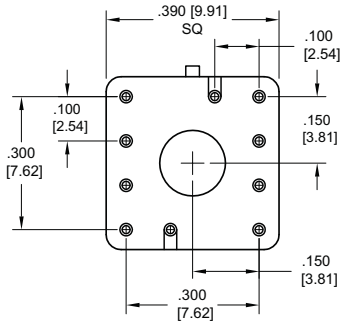
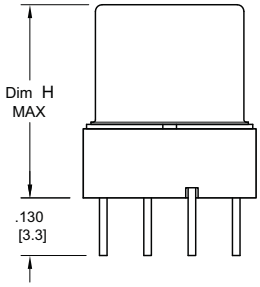
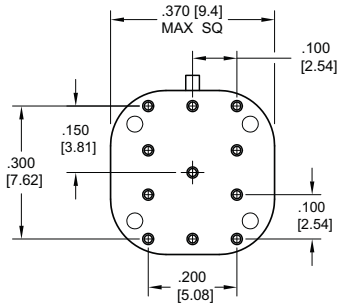
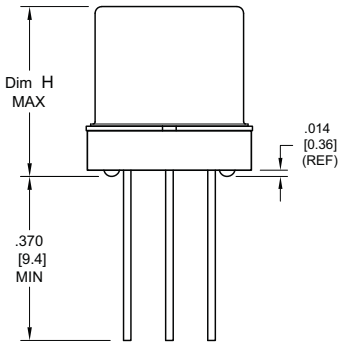
Pad designation and bottom view dimensions	Height	For use with the following:	Dim. H Max.
 "M4" Pad for TO-5		ER411T ER412, ER412D, ER412DD	.295 (7.49)
		712, 712D, 712TN, RF300, RF310, RF320	.300 (7.62)
		ER420, ER422D, ER420DD, 421, ER421D, ER421DD, ER422, ER422D, ER422DD, 722, 722D, RF341	.305 (7.75)
		ER431T, ER432T, ER432, ER432D, ER432DD	.400 (10.16)
		732, 732D, 732TN, RF303, RF313, RF323	.410 (10.41)
		RF312	.350 (8.89)
 "M4" Pad for TO-5		ER411, ER411D, ER411DD	.295 (7.49)
		ER431, ER431D, ER431DD	.400 (10.16)
		RF311	.300 (7.62)
		RF331	.410 (10.41)
 "M4" Pad for Centigrid®		172, 172D	.305 (7.75)
		ER114, ER114D, ER114DD, J114, J114D, J114DD	.300 (7.62)
		ER134, ER134D, ER134DD, J134, J134D, J134DD	.400 (10.16)
		RF100	.315 (8.00)
		RF103	.420 (10.67)
 "M9" Pad for Centigrid®		122C, A152	.320 (8.13)
		ER116C, J116C	.300 (7.62)
		ER136C, J136C	.400 (10.16)
		RF180	.325 (8.25)
		A150	.305 (7.75)

Notes:

1. Spacer pad material: Polyester film.
2. To specify an "M4" or "M9" spacer pad, refer to the mounting variants portion of the part numbering example in the applicable datasheet.
3. Dimensions are in inches (mm).
4. Unless otherwise specified, tolerance is ± .010 (.25).
5. Add 10 mΩ to the contact resistance show in the datasheet.
6. Add 0.01 oz. (0.25 g) to the weight of the relay assembly shown in the datasheet.

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Appendix A: Spreader Pads

Pad designation and bottom view dimensions	Height	For use with the following:	Dim. H Max.
 "M" Pad 5/ 6/		ER411T, J411T, ER412, ER412D ER412DD, J412, J412D, J412DD ER412T, J412T	.388 (9.86)
		712, 712D, 712TN	.393 (9.99)
		ER431T, J431T, ER432, ER432D ER432DD, J432, J432D, J432DD ER432T, J432T	.493 (12.52)
		732, 732D, 732TN	.503 (12.78)
		ER420, J420, ER420D, J420D ER420DD, J420DD, ER421, J421 ER421D, J421D, ER421DD J422D, ER422DD, J422DD, 722	.398 (10.11)
 "M2" Pad 7/ 8/		ER411T ER412, ER412D, ER412DD J412, J412D, J412DD	.441 (11.20)
		712, 712D	.451 (11.46)
		ER421, ER421D, ER421DD 722, 732D	.451 (11.46)
		ER431T ER432, ER432D, ER432DD	.546 (13.87)
		732, 732D	.556 (14.12)
 "M3" Pad 5/ 6/ 9/		ER411, ER411D, ER411DD ER411TX ER412X, ER412DX, ER412DDX ER412TX	.388 (9.86)
		712X, 712DX, 712TNX	.393 (9.99)
		ER420X, ER420DX, ER420DDX ER421X, ER421DX, ER421DDX ER422X, ER422DX ER422DDX, 722X, 722DDX	.398 (10.11)
		ER431, ER431D, ER431DD ER431TX ER432X, ER432DX, ER432DDX ER432TX	.493 (12.52)
		732X, 732DX, 732TNX	.503 (12.78)

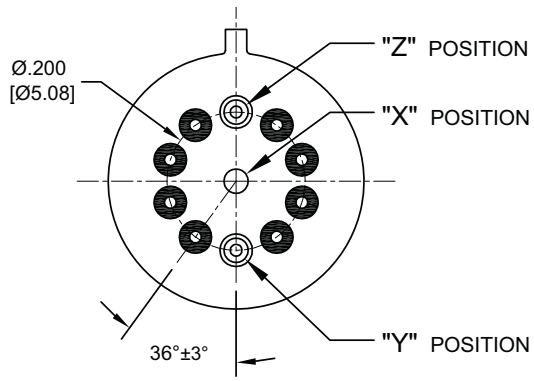
Notes:

1. Spreader pad material: Diallyl Phthalate.
2. To specify an "M", "M2" or "M3" spreader pad, refer to the mounting variants portion of the part number example in the applicable datasheet.
3. Dimensions are in inches (mm).
4. Unless otherwise specified, tolerance is ± .010" (0.25).

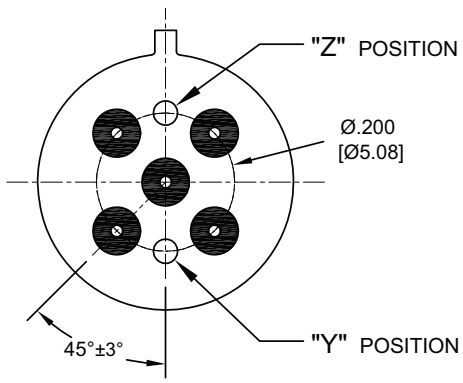
5/. Add 25 mΩ to the contact resistance shown in the datasheet.
6/. Add .01 oz. (0.25 g) to the weight of the relay assembly shown in the datasheet.
7/. Add 50 mΩ to the contact resistance shown in the datasheet.
8/. Add 0.025 oz (0.71 g) to the weight of the relay assembly shown in the datasheet.
9/. M3 pad to be used only when the relay has a center pin (e.g. ER411M3-12A, 722XM3-26.)

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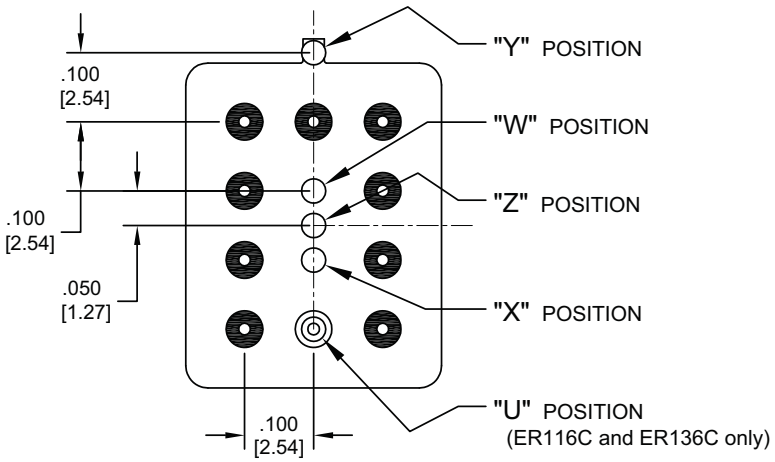
Appendix A: Ground Pin Positions



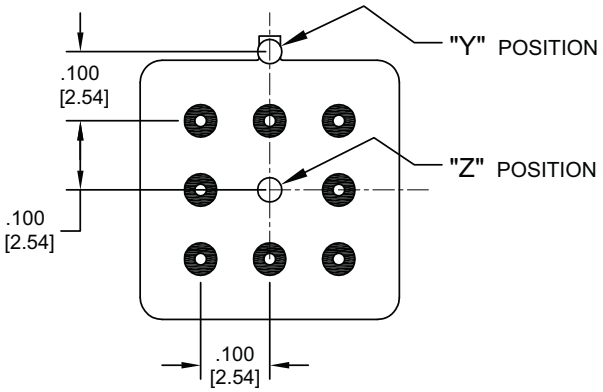
TO-5 Relays:
ER411T, ER412, ER412T, ER420, ER421, ER422, ER431T, ER432, ER432T, 712, 712TN, 400H, 400K, 400V, RF300, RF303, RF341, RF312, RF310, RF313, RF320, RF323



TO-5 Relays:
ER411, ER431, RF311, RF331



Centigrid® Relays:
RF180, ER116C, 122C, ER136C



Centigrid® Relays:
RF100, RF103, ER114, ER134, 172

○ Indicates ground pin position

● Indicates glass insulated lead position

◎ Indicates ground pin or lead position depending on relay type

NOTES
1. Terminal views shown
2. Dimensions are in inches (mm)
3. Tolerances: ± .010 (±.25) unless otherwise specified
4. Ground pin positions are within .015 (0.38) dia. of true position
5. Ground pin head dia., 0.035 (0.89) ref: height 0.010 (0.25) ref.
6. Lead dia. 0.017 (0.43) nom.

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712TN-5 712TNM4-5 712TN 712D