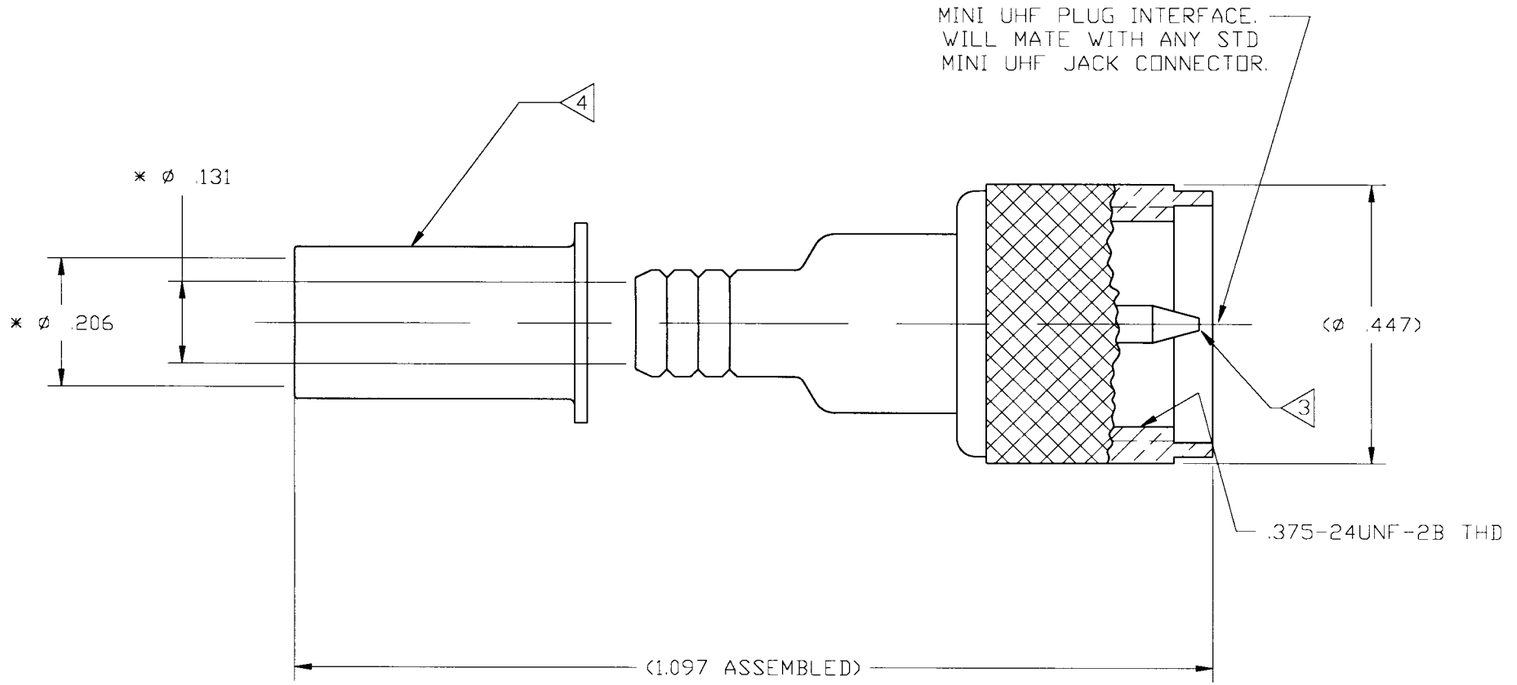
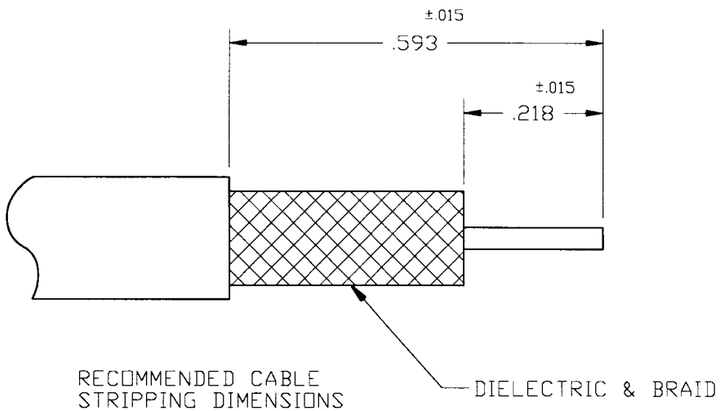
NOTES:

1. CENTER CONTACT IS CAPTIVATED AND HAS A *.043 DIA WIRE ENTRY HOLE.
2. MATERIALS OF CONSTRUCTION:
   BODY: BRASS, NICKEL PLATED.
   INSULATOR: PTFE
   CENTER CONTACT: BRASS, GOLD PLATED, .000003.
   COUPLING NUT: BRASS, NICKEL PLATED.
   FERRULE: COPPER ALLOY, NICKEL PLATED.
3. CRIMP USING AMPHENOL TOOL FRAME 227-944 WITH DIE SET 227-1409, CAVITY "B" .052 SQ OR SOFT SOLDER PER QQ-S-571, COMP Sn60.
4. CRIMP USING AMPHENOL TOOL FRAME 227-944 WITH DIE SET 227-1409, CAVITY "A" .213 HEX.
5. ASTERISK (*) INDICATES CABLE ENTRY DIMENSIONS.
6. DO NOT SCALE THIS DRAWING.
7. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

81-115N-1000	REVISIONS				
DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	RELEASE TO MFG.	5/13/93	39996	RAV
	B	SEE SHEET 1 FOR REVISIONS	6/4/97	42003	CPM





UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
2 PLACE DECIMAL ±.015 (0,381 mm) | 3 PLACE DECIMAL ±.005 (0,127 mm) | ANGLES ± 1°

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MATERIAL

REFERENCE
ANTENNA SPECIALISTS
EAR 964120-0

DRAWN	J. MULVEY	DATE 3/28/94
ENGINEER	R. VACCARO	DATE 5/5/94
APPROVED	J. MULVEY	DATE 3/28/94

TITLE
MINI UHF PLUG
CRIMP-CRIMP FOR
RG58/U (A,B,C) CABLE
EYELET VERSION

Amphenol
Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A. 06810

SCALE: 4:1 | SHEET 2 OF 2

CAD FILE	CODE ID	DWG SIZE	DRAWING NO.	REV
H:\DEPT611\MUHF\081\ASSY\115N\1000SH2	74868	B	81-115N-1000	B

Unikeyic Electronics

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D15P13A6RV12LF RJSBE5080C2 CD15S13E4RV09LF 86093967896755LF 863013A LD15P33E4GV00LF
70234-112LF 70430-164LF 95157-140LF 68000-236HLF DAPO15S365TLF DCMF37P 65781-158
68001-200HLF 68002116HLF 86130202123355E1LF DEM09P032N LD25S33E4GV00LF 68001-108HLF