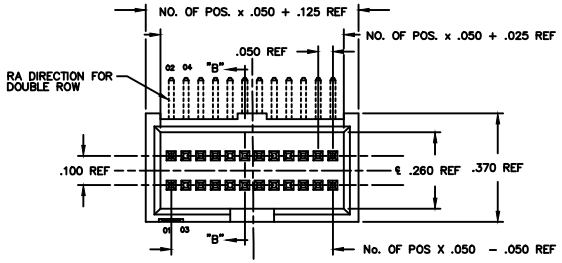
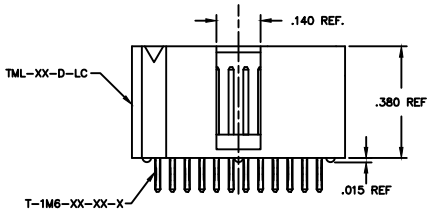
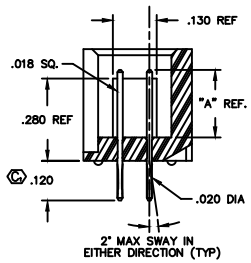
REV	AK

Do not scale from this print



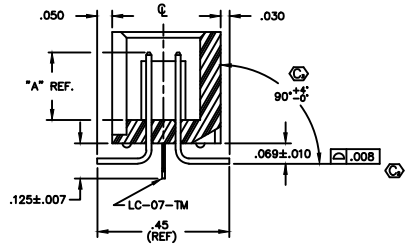


STRAIGHT



SECTION "B-B"

SURFACE MOUNT

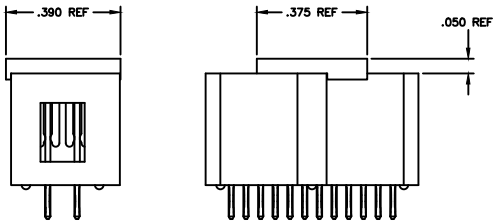


SECTION "B-B"

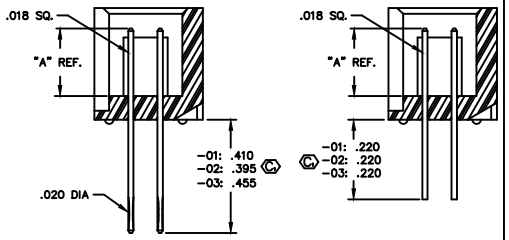
-P

PICK & PLACE PAD

NOTE: LOCATING NOTCH ON PAD TO BE PRESSED AGAINST MIDDLE STANDOFF ON BODY.



IN PROCESS



UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES	TOLERANCES ARE:		
ONE PLACE DECIMALS ±.1	THREE PLACE DECIMALS ± .005	ANGLES ± 2°	TITLE: TML ASSEMBLY
TWO PLACE DECIMALS ±.01	FOUR PLACE DECIMALS ± .0020		DWG NO: TML-1XX-XX-XX-X-XX-XXX SHEET 1 OF 1

TML-1XX-XX-XX-X-XX-XXX

NO. OF POSITIONS
-05 THRU -50

LEAD STYLE
SEE TABLE 1

PLATING SPECIFICATION
-G: GOLD (USE T-1M6-XX-G-2)
-T: TIN (USE T-1M6-XX-T-2)
-S: HEAVY GOLD SELECTIVE, MATTE TIN TAIL (USE T-1M6-XX-S-2)
-F: FLASH GOLD SELECTIVE, MATTE TIN TAIL (USE T-1M6-XX-F-2)
-H: HEAVY GOLD (USE T-1M6-XX-H-2)
-SM: HEAVY GOLD SELECTIVE, MATTE TIN TAIL (USE T-1M6-XX-S-2)
-TM: MATTE TIN (USE T-1M6-XX-T-2)
-FM: FLASH GOLD SELECTIVE, MATTE TIN TAIL (USE T-1M6-XX-F-2)
-L: LIGHT GOLD SELECTIVE, MATTE TIN TAIL (USE T-1M6-XX-L-2)

OPTION #1
BLANK: STRAIGHT
-RA: RIGHT ANGLE
-SM: SURFACE MOUNT

ROW SPECIFICATION
-D: DOUBLE (USE TML-XX-D)

OPTION #2
-XXX: INDICATES POSITION OMITTED FOR POLARIZED ASSEMBLY
-LC: LOCKING CLIP (AVAILALBE FOR DOUBLE ROW SURFACE MOUNT ONLY) (USE LC-07-TM)
-P: PICK & PLACE PAD (USE PPP-22) (8 POS MIN)

TABLE 1

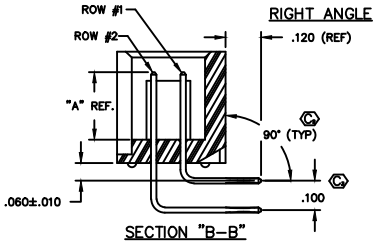
LEAD STYLE	"A"	STRAIGHT	RIGHT ANGLE ROW #1 (SINGLE ROW)	RIGHT ANGLE ROW #2	SURFACE MOUNT (SINGLE & DOUBLE ROW)
-01	.120	T-1M6-17-XX-2	T-1M6-04-XX-2	T-1M6-05-XX-2	T-1M6-03-XX-2
-02	.230	T-1M6-12-XX-2	T-1M6-13-XX-2	T-1M6-16-XX-2	T-1M6-05-XX-2
-03	.170	T-1M6-26-XX-2	T-1M6-14-XX-2	T-1M6-15-XX-2	T-1M6-05-XX-2

TABLE 2

OPTIONS	PACKAGING TUBE	PLUG
-D-SM	PT-1-24-01-08	TP-13
-D-SM-LC, -D-SM-LC-P	PT-1-24-02-08	TP-13
-D-RA	PT-TML001-RA	TP-28

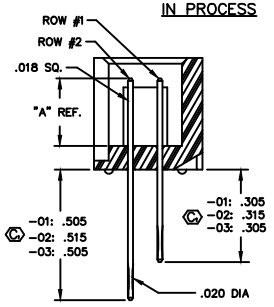
NOTE:
1. Ⓒ REPRESENTS A CRITICAL DIMENSION.

RIGHT ANGLE

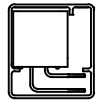


SECTION "B-B"

IN PROCESS



-RA PARTS TO BE TUBED WITH #1 PIN IN LINE WITH ARROW ON TUBE



-D-RA
PACKAGING VIEW

MISC\MKGT

TML-1XX-XX-XX-X-XX-XXX-MKT

samtec
520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: BRYANT 8-7-90	APPROVAL
CHECKED BY: ECKERT	DEM

TML-1XX-XX-XX-X-XX-XXX

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