8830 VW

Customer specification: No
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6.1 General 7

Special features according to QMH 2-5.4.7 and company standard 1-23.00 have the following definitions:

"A" : Product features or process parameters which influence the safety of a product or the compliance of legal requirements. (Must not necessary verified and documented 100%. Standards and legal requirements must be considered.)

"FK" : Product features or process parameters which influence the fit and function of a product or which have to be controlled or documented for some other reasons (e.g. Customer requirements).

1 General

Fan type	Fan	
Rotational direction looking at rotor	clockwise	**FK**
Airflow direction	Air outlet over struts	**FK**
Bearing system	Sleeve bearing	
Mounting position Tolerance	any	
Balancing grade	2,5	**FK**

2 Mechanics

2.1 General

Width	80,0 mm	
Height	80,0 mm	
Depth	38,0 mm	
Weight	0,490 kg	
Housing material	Metal	
Impeller material	Metal	
Max. torque when mounted across both mounting flanges Screw size	wire outlet corner: 50 Ncm remaining corners: 120 Ncm ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires	
Length of lead wire Tolerance	310,0 mm +- 10,0 mm	
Length of tube Tolerance	see drawing	
Wire gauge (AWG)	18	
Insulation diameter	2,06 mm	





	Colour	Operation
Wire 1	black	L
Wire 2	black	N

3 Operating Data

3.1 Electrical Operating Data

Measurement conditions:	Normal air density = 1,2 kg/m3; Temperature 23°C +/- 3°C; Motor axis horizontal;warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

$\Delta p = 0$: corresp. to free air flow (see section 3.4)
I: corresp. to RMS line current

Features	Condition	Symbol	Values	
Frequency	$\Delta p = 0$	f	50 Hz	60 Hz
Nominal voltage Tolerance	$\Delta p = 0$	U_N	115,0 V +- 10,0 %	115,0 V +- 10,0 %
Power consumption Tolerance	$\Delta p = 0$	P	9,0 W + 5,0 % - 10,0 %	8,0 W + 5,0 % - 10,0 %
Current consumption Tolerance	$\Delta p = 0$	I	100 mA *) + 5,0 % - 10,0 %	100 mA *) + 5,0 % - 10,0 %
Speed Tolerance	$\Delta p = 0$	n	1.750 1/min *) +- 10,0 %	1.950 1/min *) +- 10,0 %

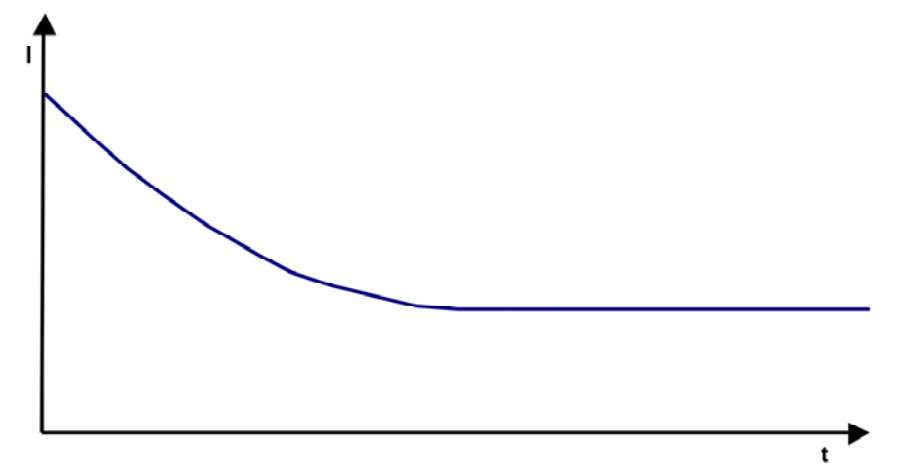
*) Attention: Marked values are "FK" features

3.2 Operating Data - Electrical Interface -Output

Tacho type	None

3.3 Electrical Features

Locked rotor protection	Impedance	**A**
Locked rotor current at Un		



3.4 Aerodynamic

Measurement conditions: Measured with a double chamber intake rig acc. to DIN EN ISO 5801.
Normal air density = 1,2 kg/m3; Temperature 23°C +/- 3°C;
In the intake and outlet area should not be any solid obstruction within 0,5 m.

a.) Operation condition:
1.750 1/min at free air flow Frequency: 50 Hz

Max. free-air flow (Δp = 0 / $\dot{V}$ = max.)	27,0 m3/h	**FK**
Max. static pressure (Δp = max. / $\dot{V}$ =0)	16 Pa	**FK**

b.) Operation condition:
1.950 1/min at free air flow Frequency: 60 Hz

Max. free-air flow (Δp = 0 / $\dot{V}$ = max.)	31,0 m3/h	**FK**
Max. static pressure (Δp = max. / $\dot{V}$ =0)	18 Pa	**FK**

3.5 Sound Data

Measurement conditions:	Sound pressure level: 1 Meter distance between microphone and the air intake. Sound power level: Acc. to DIN 45635 part 38 (ISO 10302) Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A) For further measurement conditions see section 3.4

a.) Operation condition:
1.750 1/min at free air flow Frequency: 50 Hz

Optimal operating point	27,0 m3/h @ 0 Pa	
Sound power level at the optimal operating point	3,7 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	16,0 dB(A)	

b.) Operation condition:
1.950 1/min at free air flow Frequency: 60 Hz

Optimal operating point	31,0 m3/h @ 0 Pa	
Sound power level at the optimal operating point	3,8 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	19,0 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-10 °C / 50 Hz -10 °C / 60 Hz	
Max. permitted ambient temperature TU max.	80 °C / 50 Hz 80 °C / 60 Hz	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic requirements*)

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Radiation exposure	None	
Dust requirements	None	
Salt fog requirements	None	
Harmful gas requirements	None	

*) Permittet application area:
The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)
There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.**Safety**

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	 1000 VAC / 1 Min. 1500 VAC / 1 Sec.	 **A**
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 50 MOhm	
Air and leakage distances	2,0 mm / 1,1 mm	
Protection class	I	

5.2 Approval Tests

CE	Yes
UL	Yes / UL507, Electric Fans
VDE	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Yes / C22.2 No. 113-M1984 Fans and Ventilators
CCC	Yes / GB 12350 Safety Requirements for small Power Motors

The approval tests are observed to:
U approval max.: 115 V / f: 50 and 60 Hz @ TU approval max.: 80 °C

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 °C	60.000 h / 50 Hz 62.500 h / 60 Hz	
Life expectancy L10 at TU max.	25.000 h / 50 Hz 25.000 h / 60 Hz	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	/ 50 Hz / 60 Hz	

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