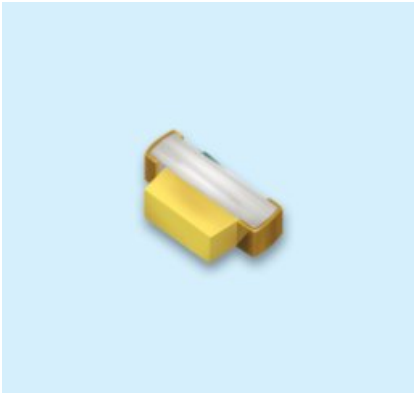
EVERLIGHT ELECTRONICS CO.,LTD.

Technical Data Sheet

White Chip LED With Right Angle Lens

48-213/T7D-BQ1R2QY/3C



Features

- Package in 8mm tape on 7″ diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- The product itself will remain within RoHS compliant version.

Descriptions

- The 48-213 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

Applications

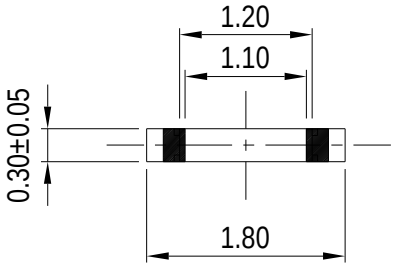
- Backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

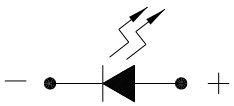
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Device Selection Guide

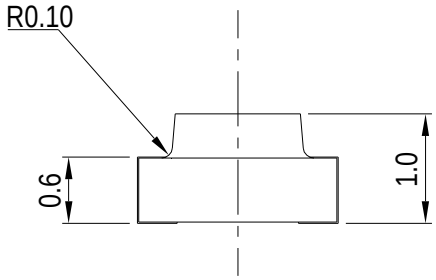
Part No.	Chip		Resin Color
	Material	Emitted Color	
48-213/T7D-BQ1R2QY/3C	InGaN	Pure White	Yellow Diffused

Package Outline Dimensions

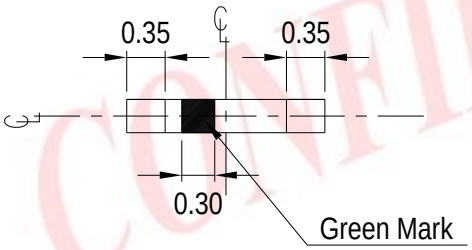


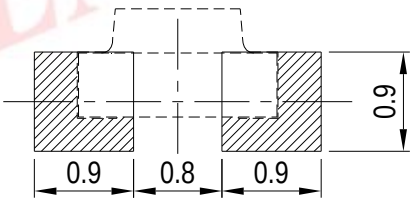


Polarity



For reflow soldering (propose)





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Note: The tolerances unless mentioned is ±0.1mm ,Unit = mm

Absolute Maximum Ratings (Ta=25℃)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V_R	5	V
Forward Current	I_F	25	mA
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	100	mA
Power Dissipation	Pd	110	mW
Electrostatic Discharge(HBM)	ESD	150	V
Operating Temperature	Topr	-40 ~ +85	℃
Storage Temperature	Tstg	-40 ~ +90	℃
Soldering Temperature	Tsol	Reflow Soldering : 260 ℃ for 10 sec. Hand Soldering : 350 ℃ for 3 sec.	

Electro-Optical Characteristics (Ta=25℃)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	Iv	72	-----	180	mcd	I_F=5mA
Viewing Angle	2θ1/2	-----	130	-----	deg	
Forward Voltage	V_F	2.70	-----	3.20	V	
Reverse Current	I_R	-----	-----	50	μA	V_R=5V

Notes:

1.Tolerance of Luminous Intensity ±11%

2.Tolerance of Forward Voltage ±0.05V

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Bin Range Of Luminous Intensity & Forward Voltage

Symbol	Bin Code	Min.	Max.	Unit	Condition
I_V	Q1	72	90	mcd	I_F=5mA
	Q2	90	112		
	R1	112	140		
	R2	140	180		
V_F	29	2.70	2.80	V	I_F=5mA
	30	2.80	2.90		
	31	2.90	3.00		
	32	3.00	3.10		
	33	3.10	3.20		

Notes:

1.Tolerance of Luminous Intensity ±11%

2.Tolerance of Forward Voltage ±0.05V

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Chromaticity Coordinates Specifications for Bin Grading

Groups	Bin Code	CIE_x	CIE_y	Condition
B	1	0.274	0.226	IF= 5mA
		0.274	0.258	
		0.294	0.286	
		0.294	0.254	
	2	0.274	0.258	
		0.274	0.291	
		0.294	0.319	
		0.294	0.286	
	X1	0.254	0.198	
		0.254	0.230	
		0.274	0.226	
		0.274	0.258	
	X2	0.254	0.230	
		0.254	0.263	
		0.274	0.258	
		0.274	0.291	
	X3	0.234	0.170	
		0.234	0.202	
		0.254	0.198	
		0.254	0.230	
	X4	0.234	0.202	
		0.234	0.235	
		0.254	0.230	
		0.254	0.263	

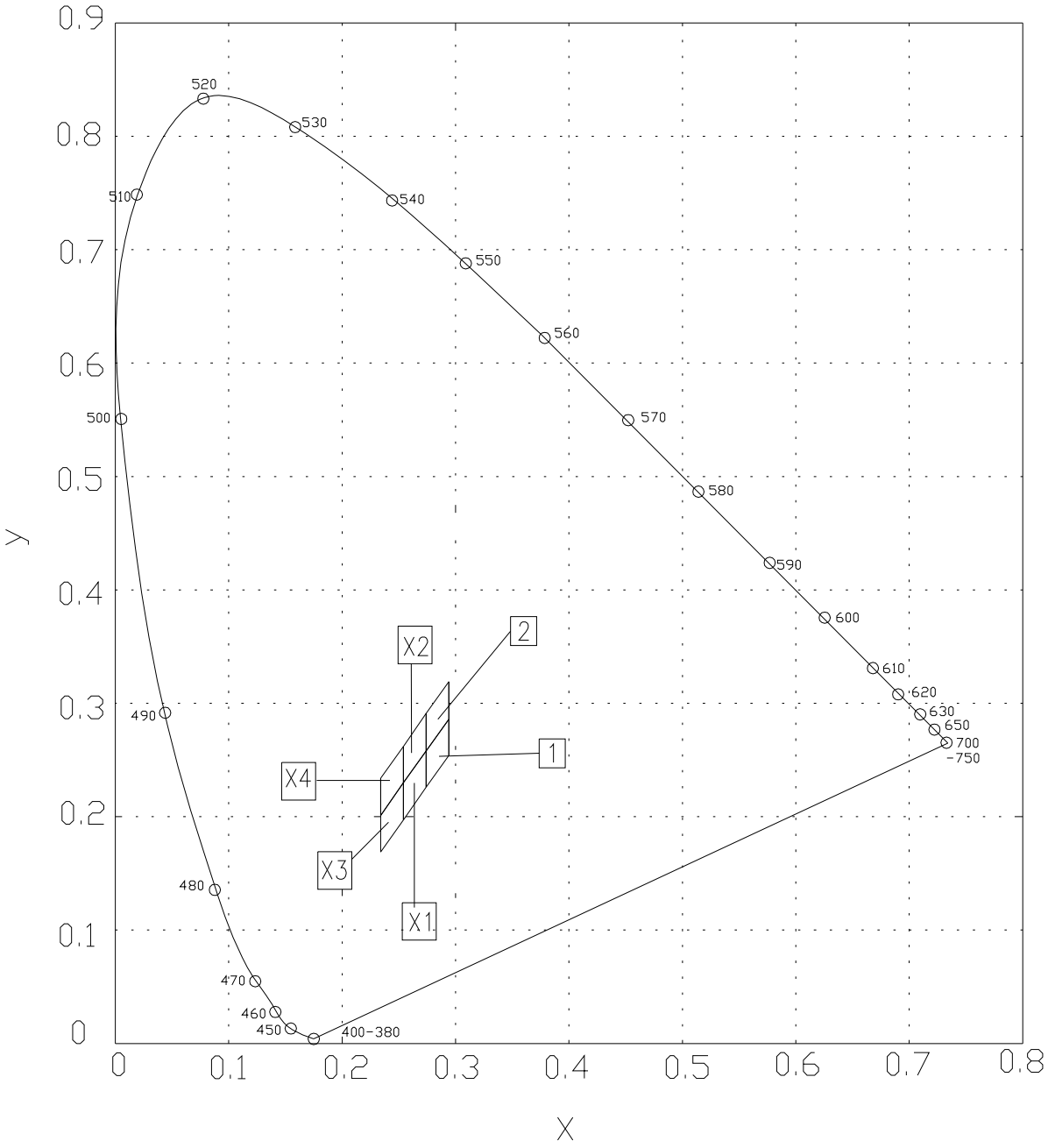
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Notes:

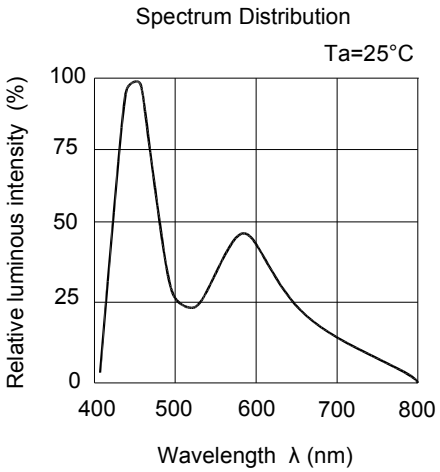
1.The C.I.E. 1931 chromaticity diagram (Tolerance ±0.01).

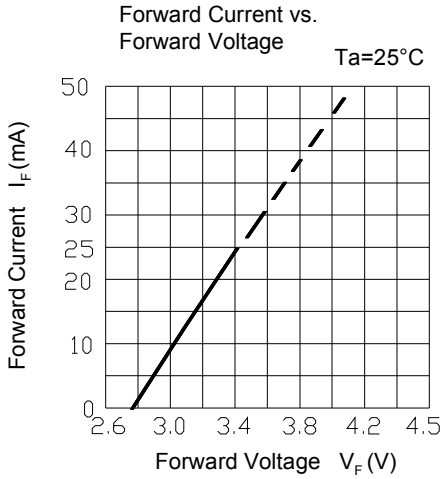
2.The products are sensitive to static electricity and care must be fully taken when handling products.

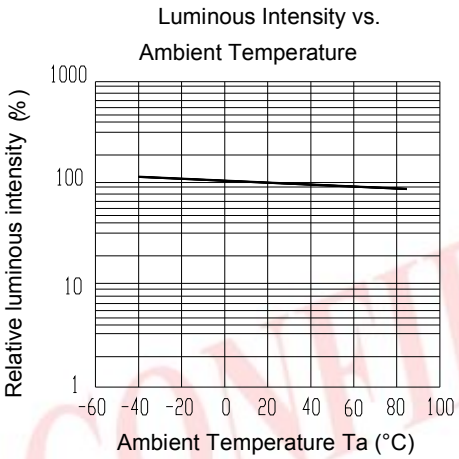
CIE Chromaticity Diagram

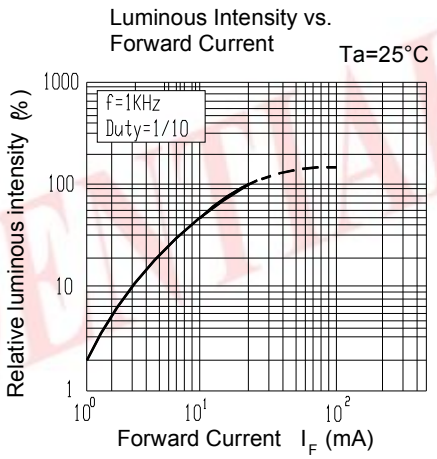


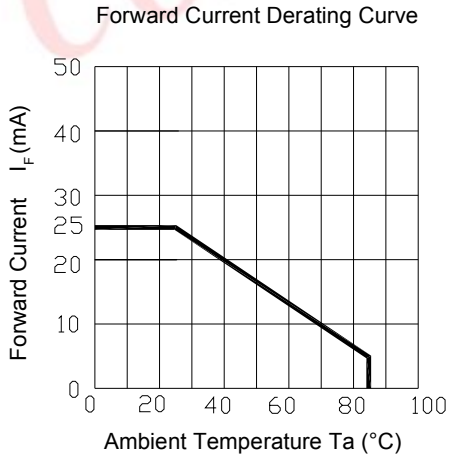
Typical Electro-Optical Characteristics Curves

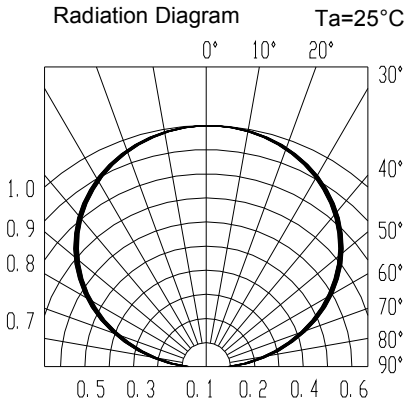












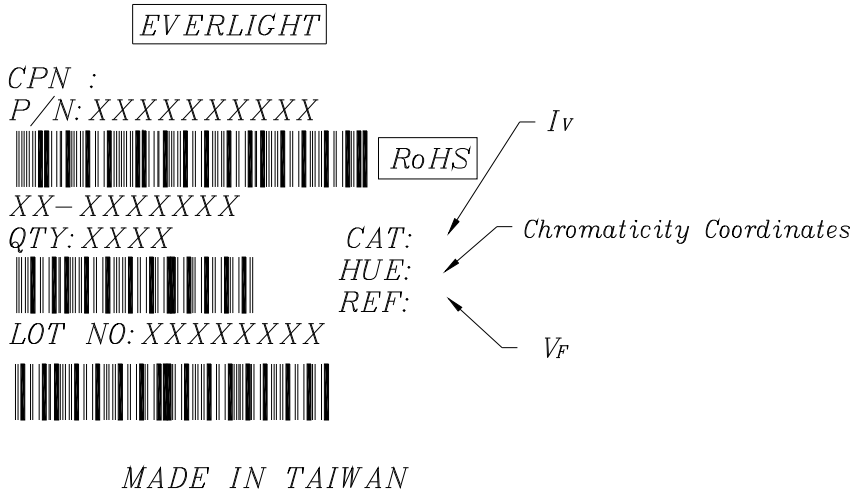
Revision : 2 Release Date:2008-09-20 00:15:56.0

LifecyclePhase:正式發行 Expired Period: Forever

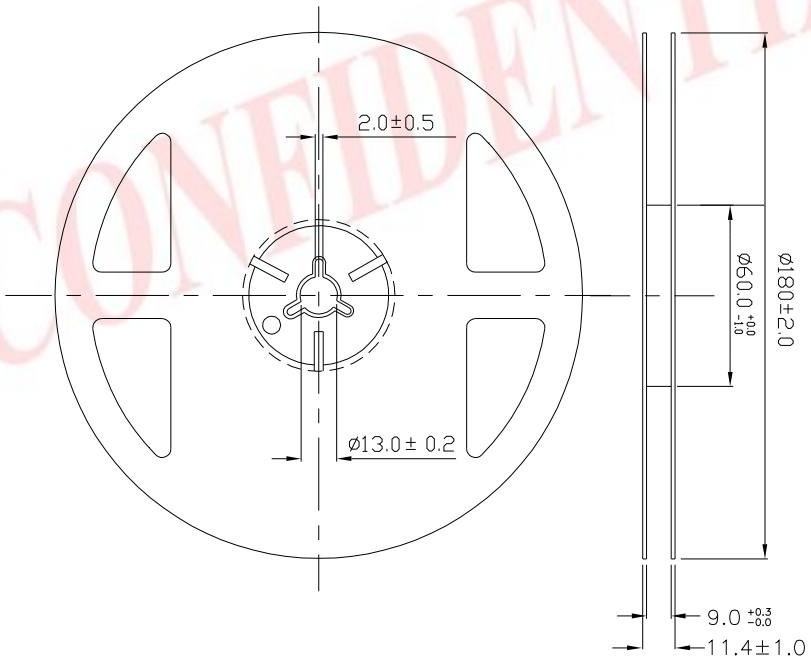
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Label explanation

CAT: Luminous Intensity Rank HUE: Chromaticity Coordinates REF: Forward Voltage Rank



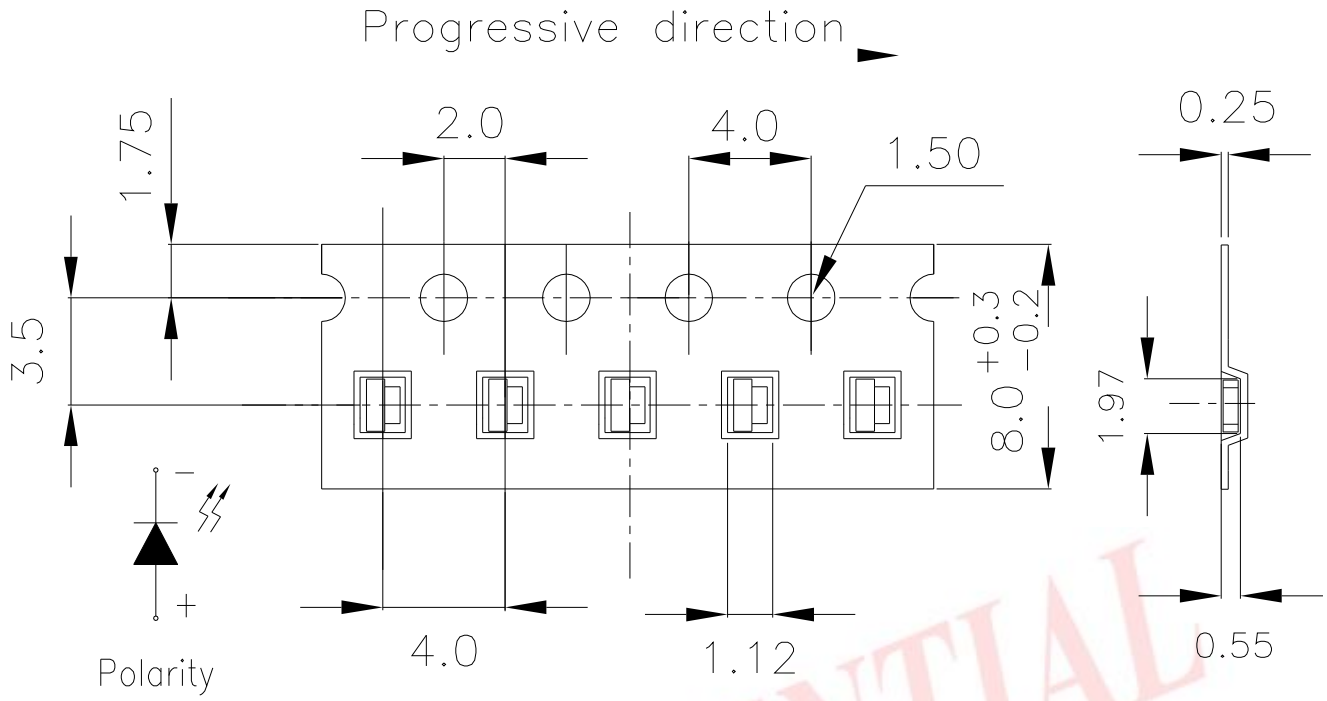
Reel Dimensions



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Note: The tolerances unless mentioned is ±0.1mm , Unit = mm

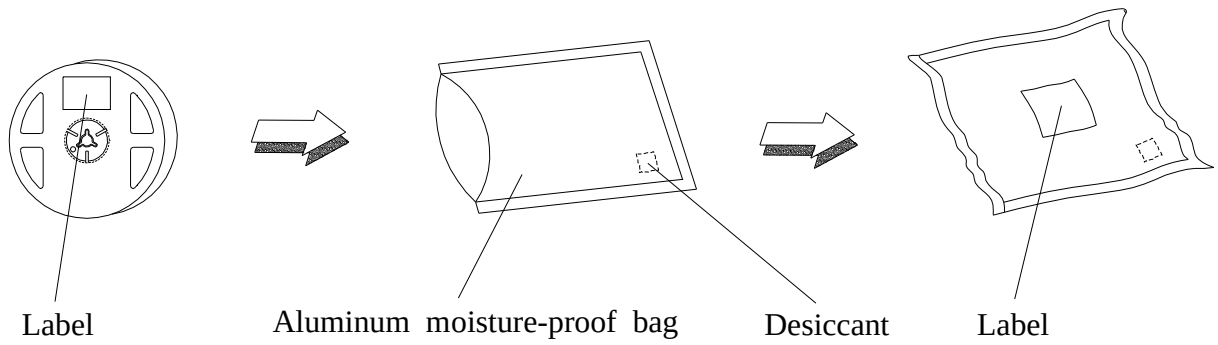
Carrier Tape Dimensions: Loaded quantity 3000 PCS per reel



Note: The tolerances unless mentioned is ±0.1mm ,Unit = mm

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Moisture Resistant Packaging



Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below.
Confidence level：90%
LTPD：10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260℃±5℃ Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : +100℃ 15min ∫ 5 min L : -40℃ 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100℃ 5min ∫ 10 sec L : -10℃ 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100℃	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40℃	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	I_F = 20 mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85℃/ 85%RH	1000 Hrs.	22 PCS.	0/1

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Precautions For Use

1. Over-current-proof

   Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

   2.1 Do not open moisture proof bag before the products are ready to use.

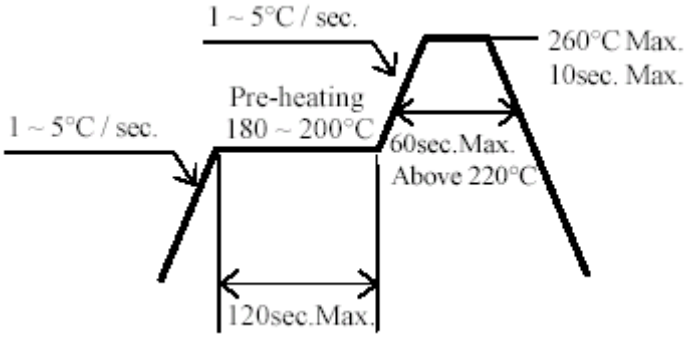
   2.2 Before opening the package: The LEDs should be kept at 30℃ or less and 90%RH or less.

   2.3 After opening the package: The LED's floor life is 1 year under 30℃ or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.

   2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
   Baking treatment : 60±5℃ for 24 hours.

3. Soldering Condition

   3.1 Pb-free solder temperature profile



   3.2 Reflow soldering should not be done more than two times.

   3.3 When soldering, do not put stress on the LEDs during heating.

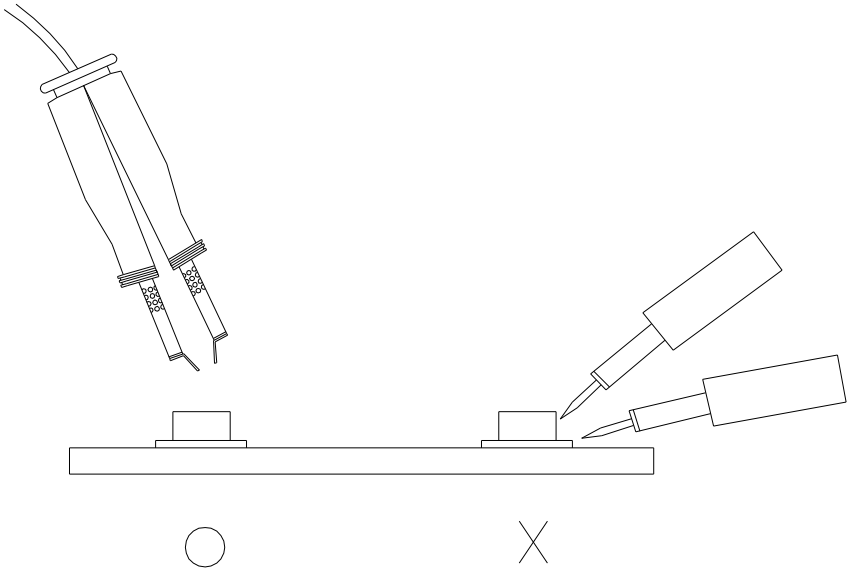
   3.4 After soldering, do not warp the circuit board.

4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350℃ for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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LifecyclePhase:正式發行 Expired Period: Forever

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