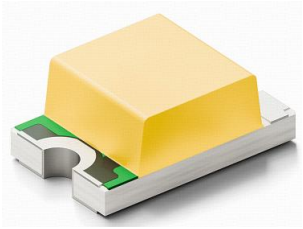
XL-2012WWC-DS **技术数据表 Technical Data Sheet**

0805 单闪暖白 贴片式发光二极管



模型图仅供参考

特点（Characteristics）：

＊ 外观尺寸（L/W/H）:2.0*1.2*0.8mm

Appearance dimension (L / w / h): 2.0 x 1.2 x 0.8mm

＊ 发光颜色及胶体：高亮度暖白色/黄色胶体

Luminous color and colloid: high brightness Warm white/ yellow colloid

＊ 环保产品，符合 ROHS 要求

Environmental protection products meet ROHS requirements

＊ 湿气敏感性等级（MSL）:3 级

Moisture sensitivity level（MSL）: 3levels

＊ EIA 规范标准包装

EIA standard packaging

＊ 适用于自动贴片机

Suitable for automatic mounter

＊ 适用于回流焊制程

Suitable for reflow soldering process

＊ 正输出，上电长闪

Positive output, power on long flash

应用领域（Product application）：

*立体发光字

Channel lettering

*招牌

Sign

*标识

Identifying

*广告灯箱

Advertising light box

*照明灯饰

Lighting decoration

*特殊服饰

Special clothing

*工艺品

Arts and Crafts






目录

Catalogue

电性参数
Electrical Characteristics..... 3

可靠性实验
Reliability Test Items And Conditions..... 5

外形尺寸
Outline Dimensions..... 6

包装
Packaging..... 7

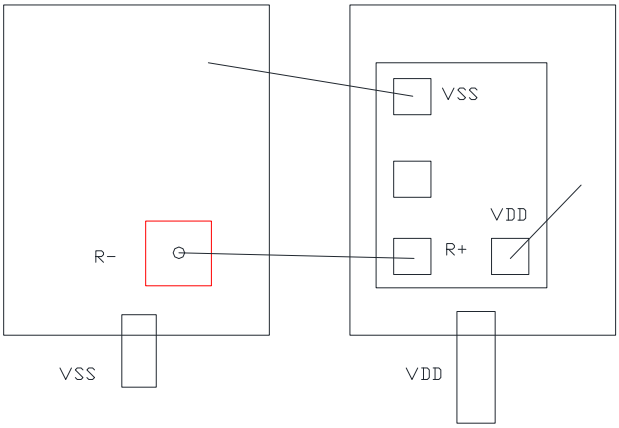
焊接指导
Guideline for Soldering..... 9

使用注意事项
Precautions..... 11

电性参数
Electrical Characteristics

电气规格 Electrical specifications (VDD=3V , TA=25℃ Unless otherwise defined)

特性 Characteristic	符号 Symbol	最小 Min	典型 Typ	最大 Max	单位 Unit	备注 Note
工作电压 Operating Voltage	VDD	2.0	-	4.5	V	-
工作电流 Operating Current	IDD	-	-	0.2	mA	No load
驱动电流 Driving Current	IOL	-	20	-	mA	@VDS=1.0V
工作温度 Operating Temperature	TOPR	-40	-	85	℃	-
储存温度（Storage Temperature Range）	TSTR	-40	-	85	℃	-



光电参数 （Ta=25℃） Optical-electrical parameter（ta=25 ℃）

参数 Parameter	测试条件 Test Condition	符号 Symbol	颜色 Colour	最小值 Minimum value	代表值 Representative value	最大值 Maximum	单位 Unit
光强 light intensity	IF =20mA	IV	白光 White	500	---	800	mcd
半光强视角 Half light angle	IF =20mA	2θ1/2		---	120	---	deg
色温 Color temperature	IF = 20mA	TC		2800	---	3400	K

亮度分档:

Brightness grading:

代码 Code	最小值 Min	最大值 Max	单位 Unit	测试条件 Test conditions
E4	500	550	mcd	IF=20mA
E5	550	600		
E6	600	700		
E7	700	800		

色温分档:

Color temperature grading:

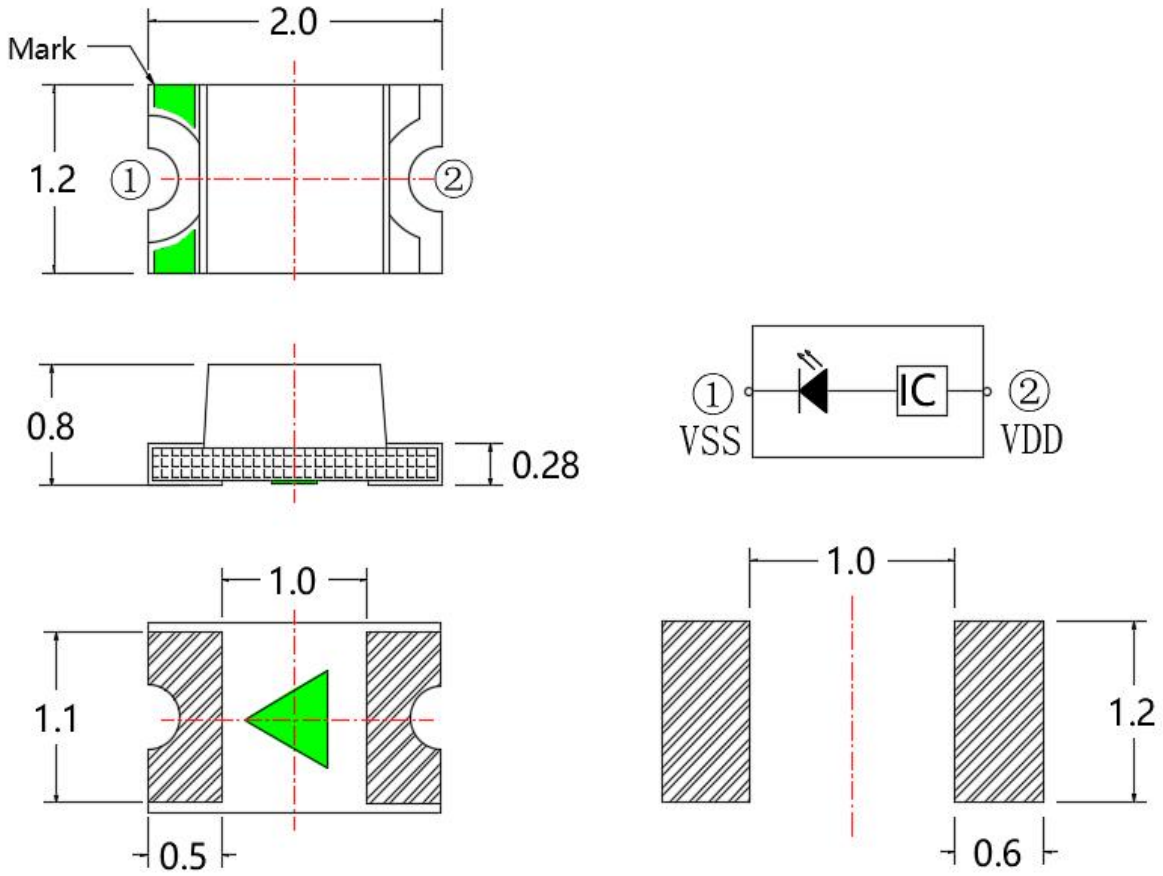
代码 Code	最小值 Min	最大值 Max	单位 Unit	测试条件 Test conditions
WW2-4	2800	3000	K	IF=20mA
WW4-4	3000	3200		
WW6-4	3200	3400		

可靠性试验

Reliability Test Items And Conditions

类别 Class	测试项目 Test item	测试环境 Testing environment	测试时间 Testing time	参考标准 Reference standard
耐久性测试 Endurance test	工作寿命 Working life	室温条件下以最大额定电流持续点亮；以 20mA 测试（Continuous lighting at the maximum rated current at room	1000 小时 1000 hours（-24 小时,+72 小时 ）（-24hours，+72hours	MIL-STD-750D:1026 MIL-STD-883D:1005 JIS C 7021:B-1
	高温高湿储存 High temperature and high humidity storage	IR-Reflow In-Board, 2 Times 环境温度Ta= 85±5℃,相对湿度RH= 90～95%	240 小时 240hours（ ± 2 小 时 ）（ ± 2hours)	MIL-STD-202F:103B JIS C 7021:B-11
	高温储存 High-temperature storage	环境温度Ta= 85±5℃	1000 小时 1000 hours（-24小时 +72小时）（-24hours+72hours）	MIL-STD-883D:1008 JIS C 7021:B-10
	低温储存Low temperature	环境温度 Ta= -40±5℃		JIS C 7021:B-12
环境测试 Environmental testing	冷热循环 Cold and hot cycle	105℃ ～ 25℃ ～ -55℃ ～ 25℃ 30mins 5mins 30mins 5mins	100 次 循 环 100 Circles	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1010
	冷热冲击 Hot and cold impact	IR-Reflow In-Board, 2 Times；100± 5℃ ～ -40℃ ± 5℃；20mins ； 20mins	100 次 循 环 100 Circles	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1011
	抗锡试验 Anti-tin test	焊锡温度 T.sol= 260 ± 5℃	10 ± 1secs 2 次 2times	MIL-STD-202F:210A MIL-STD-750D:2031
	红外回流焊 有铅制程 Infrared reflowwelding There is lead process	升温速度 heat up speed(183℃到最高值）：最大 3℃/秒；维持温度 keep temperature 在 125(±25)℃： 不超过 120 秒；维持温度 keep temperature 在 183℃以上： 60-150 秒 最高温度限制范围maximum temperature：235℃ +5/-0℃；维持keep在235℃+5/-0℃时间：10-15 秒；降温速度cooling rate： 最大6℃/秒	--------	MIL-STD-750D:2031.2 J-STD-020C
	红外回流焊 无铅制程 Infrared reflow welding Lead-free process	升温速度 heat up speed(217℃到最高值）：最大 3℃/秒；维持温度 keep temperature 在 175(±25)℃： 不超过 180 秒；维持温度 keep temperature 在 217℃以上： 60-120 秒 最高温度限制范围maximum temperature：255℃+0/-5℃；维持keep在255℃+0/-5℃时间：5-10秒；降温速度cooling rate： 最大6℃/秒	--------	MIL-STD-750D:2031.2 J-STD-020C
	可焊性试验 Weldability test	焊锡温度 Soldering temperature T.sol= 235 ± 5℃；浸入速度 Immersion speed： 25±2.5 mm/秒； 上锡率 ≧95% 焊盘面积；Tin loading rate ≥ 95% pad area Immersion time: 2 ± 0.5 seconds	浸入时间 Immersion time：2± 0.5 秒	MIL-STD-202F:208D MIL-STD-750D:2026 MIL-STD-883D:2003 IEC 68 Part 2-20 JIS C 7021:A-2

外形尺寸
Outline Dimension



建议焊盘尺寸:
Recommended Soldering Pattern

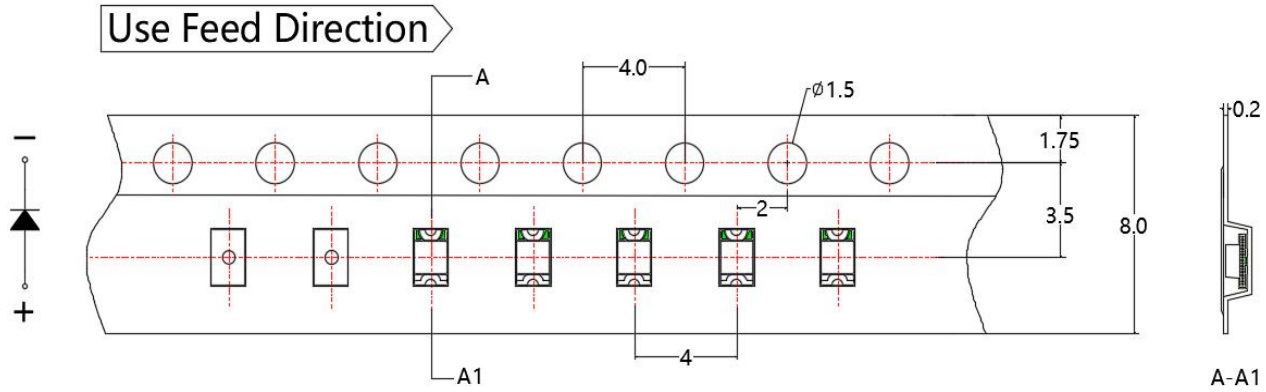
备注: 1. 以上尺寸单位均为 mm
Remarks: All dimensions are in millimeters.

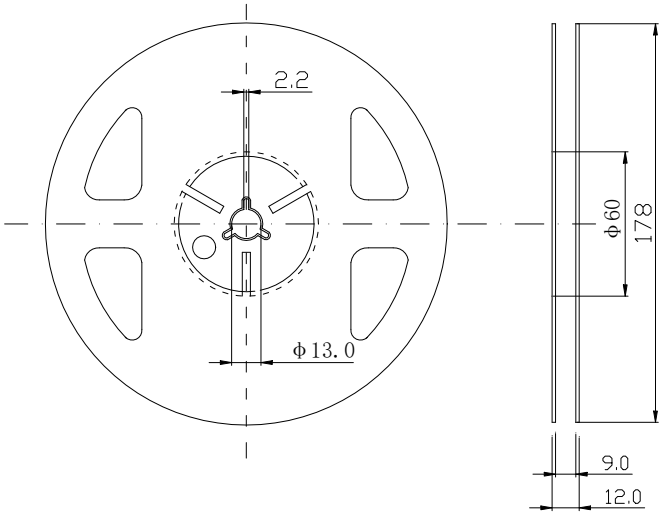
2. 未特别标注公差的尺寸公差均为±0.25mm
Tolerance is ±0.25mm unless otherwise noted

包装（1）

Packaging (1)

载带与圆盘尺寸 Belt and disk dimensions

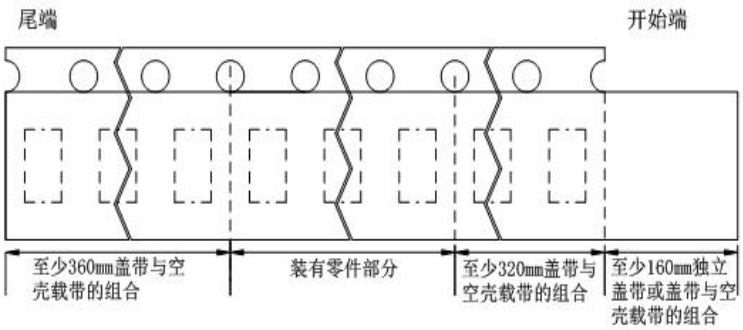


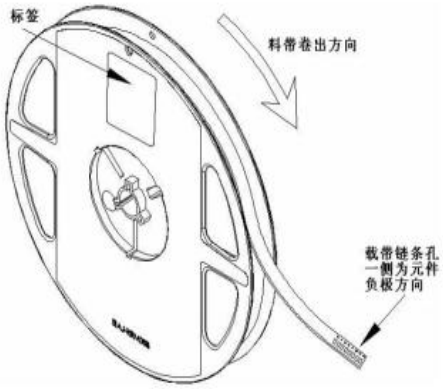


注:

1. 尺寸单位为毫米(mm)。
1. Size unit is mm (mm).
2. 尺寸公差是±0.1mm。
2. The dimensional tolerance is ± 0.1mm.

✧ **圆盘及载带卷出方向及空穴规格 Disk and carrier belt direction of roll and hole dimensions**

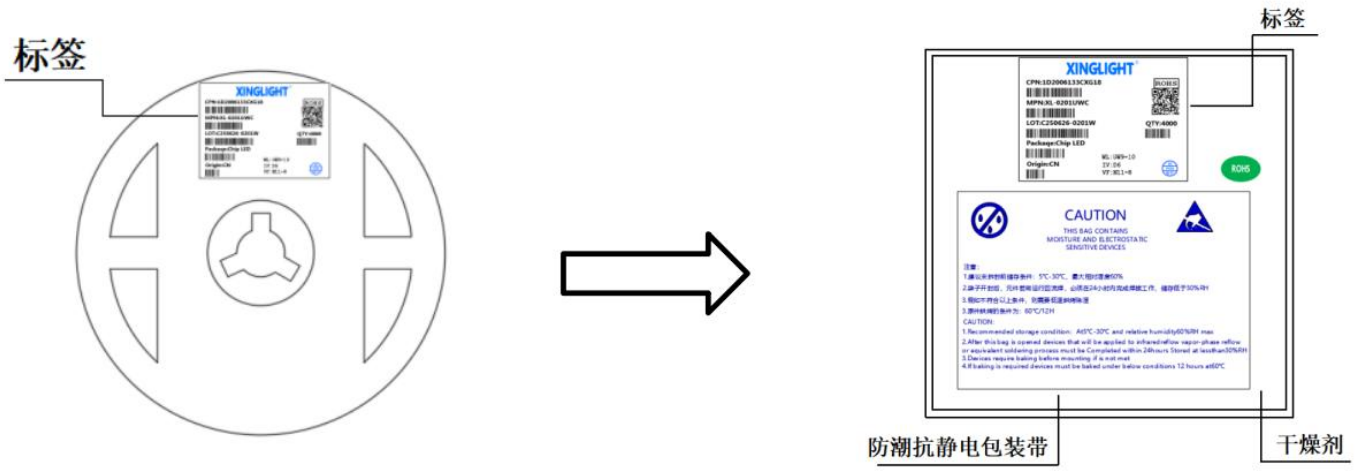




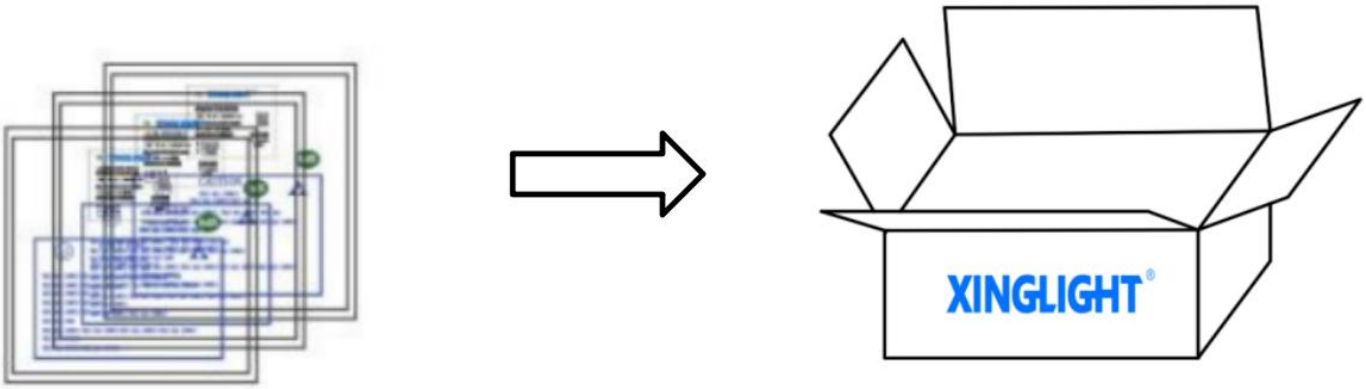
包装（2）

Packaging (2)

◇ 防潮抗静电包装Moisture Proof and Antti-Electrostic Foil Bag



◇ 外包装箱 Cardboard Box



◇ 标签说明 Label Expantion

CPN：批号/档位　　LOT：日期/封装颜色

MPN：型号　　VF：电压代码

WL：色温代码　　IV：亮度代码

ORIGIN：产地　　QTY：数量

PACKAQE：封装



焊接指导（1）

Guideline for Soldering (1)

1. 使用烙铁人手焊接

Hand Soldering

只建议在修理和重工的情况下使用手工焊接；推荐使用功率低于 30W 的烙铁，焊接时烙铁的温度必须保 持在 300℃以下，且每个电极只能进行一次焊接，每次焊接的持续时间不得超过 3 秒。

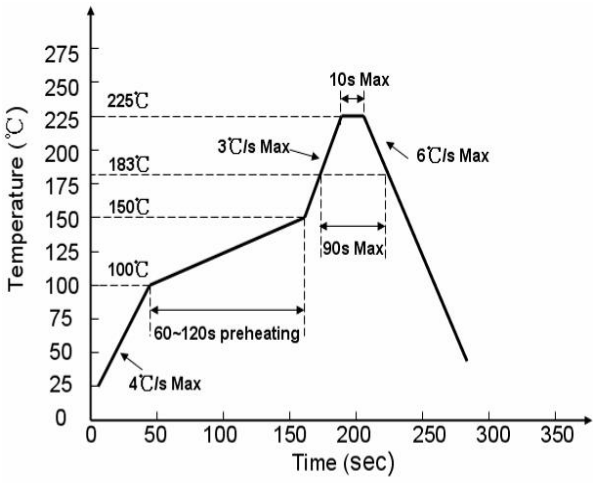
人手焊接过程中的不慎操作易引起 LED 产品的损坏，应当小心谨慎。

Manual welding is recommended only for repair and heavy industry situations. A soldering iron of less than 30W is recommended to be used in Hand Soldering. Please keep the temperature of the soldering iron under 300℃ while soldering. Each terminal of the LED is to go for less than 3 second and for one time only.

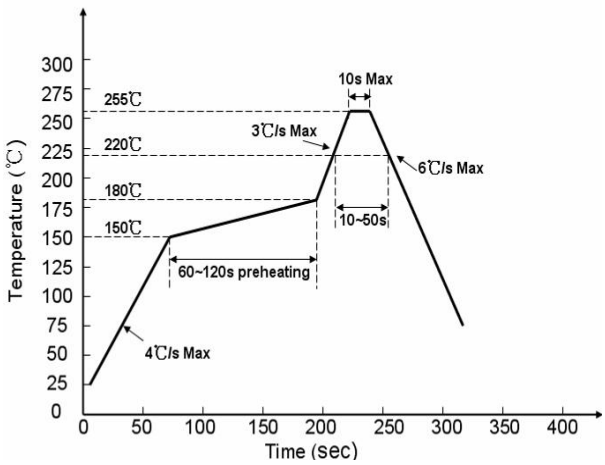
Be careful because the damage of the product is often started at the time of the hand soldering.

2. 回流焊接： 推荐使用以下无铅回流焊接温度图进行。

Reflow Soldering: Use the conditions shown in the under Figure of Pb -Free Reflow Soldering.



有铅制程 Lead process



无铅制程 lead free

回流焊接最多只能进行两次。

Reflow soldering should not be done more than two times.

在回流焊接升温过程中，请不要对 LED 施加任何压力。

Stress on the LEDs should be avoided during heating in soldering process.

在焊接完成后，待产品温度下降到室温之后，再进行其他处理。

After soldering, do not deal with the product before its temperature drop down to room temperature.

产品最佳的最高焊接温度建议控制在 240±5℃/6S

The recommended maximum welding temperature for the product is 240±5 ℃/6s

焊接指导（2）

Guideline for Soldering (2)

3. 清洗：

Cleaning

在焊接后推荐使用酒精进行清洗，在温度不高于 30℃的条件下持续 3 分钟， 不高于 50℃的条件下持续 30 秒。

使用其他类似溶剂清洗前，请先确认使用的溶剂不会对 LED 的封装和环氧树脂部分造成损伤。超声波清洗也是有效的方法，一般最大功率不应超过 300W，否则可能对 LED 造成损伤。请根据具体的 情况预先测试清洗条件是否会对 LED 造成损伤。

It is recommended that alcohol be used as a solvent for cleaning after soldering. Cleaning is to go under 30℃ for 3 minutes or 50℃ for 30 seconds. When using other solvents, it should be confirmed beforehand whether the solvents will dissolve the package and the resin or not.

Ultrasonic cleaning is also an effective way for cleaning. But the influence of Ultrasonic cleaning on LED depends on factors such as ultrasonic power. Generally, the ultrasonic power should not be higher than 300W. Before cleaning, a pretest should be done to confirm whether any damage to LEDs will occur.

* **注意：** 此一般指导原则并不适用于所有 PCB 设计和焊接设备的配置。具体工艺受到诸多因素的影响， 请根据特定的 PCB 设计和焊接设备来确定焊接方案。

* **Note:** This general guideline may not apply to all PCB designs and configurations of all soldering equipment. The technics in practise is influenced by many factors, it should be specialized base on the PCB designs and configurations of the soldering equipment..

使用注意事项（1）

Precautions (1)

1. 贮存：

Storage

• 本产品使用密封防潮抗静电袋包装，并附有干燥剂，未开封的产品有一年的保存时间。

Moisture proof and anti-electrostatic package with moisture absorbent material is used, to keep moisture to a minimum.

• 开封前，产品须存放在温度不高于 30℃，湿度不高于 60%RH 的环境中。

Before opening the package, the product should be kept at 30℃ or less and humidity less than 60% RH, and be used within a year.

• 开封后，产品须存放在温度不高于 30℃，湿度不高于 40%RH 的环境中，且应该在 168 小时（7 天） 内使 用完。建议工作环境为温度不高于 30℃，湿度不高于 60%RH。

After opening the package, the product should be stored at 30℃ or less and humidity less than 40%RH, and be soldered within 168 hours (7 days). It is recommended that the product be operated at the workshop condition of 30℃ or less and humidity less than 60%RH.

• 对于尚未焊接的 LED，如果吸湿剂或包装失效，或者产品没有符合以上有效存储条件，烘焙可以起到一定的性能恢复效果。烘焙条件：60±5）℃，持续24 小时。

If the moisture absorbent material has fade away or the LEDs have exceeded the storage time, baking treatment should be performed based on the following condition: (60±5)℃ for 24 hours.

2. 静电：

Static Electricity

静电和电涌会导致产品特性发生改变，例如正向电压降低等，如果情况严重甚至会损毁产品。所以在使用时必须采取有效的防静电措施。所有相关的设备和机器都应该正确接地，同时必须采取其他防止静电和电涌的措施。使用防静电手环，防静电垫子，防静电工作服、工作鞋、手套，防静电容器，都是有效的防止静电和电涌的措施。

Static electricity or surge voltage damages the LEDs. Damaged LEDs will show some unusual characteristic such as the forward voltage becomes lower, or the LEDs do not light at the low current. even not light.

All devices, equipment and machinery must be properly grounded. At the same time, it is recommended that wrist bands or anti-electrostatic gloves, anti-electrostatic containers be used when dealing with the LEDs.

使用注意事项（2）

Precautions (2)

3. 设计建议：

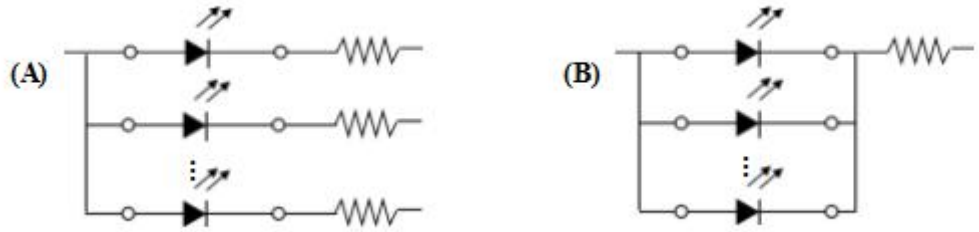
Design Consideration

设计电路时，通过 LED 的电流不能超过规定的最大值，同时，还需使用保护电阻，否则，微小的电压变 化将会引起较大的电流变化，可能导致产品损毁。

建议使用以下（A）电路，该电路能够很好的调节通过每个 LED 的电流； 不推荐使用（B）电路，该电路 在持续的电压驱动下，LED 的正向电压（V_F ）发生变化，电流会随之而发生变化，可能使某些 LED 承受高于规定的电流值。

In designing a circuit, the current through each LED must not exceed the absolute maximum rating specified for each LED. In the meanwhile, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen.

It is recommended to use Circuit A which regulates the current flowing through each LED rather than Circuit B. When driving LEDs with a constant voltage in Circuit B, the current through the LEDs may vary due to the variation in Forward Voltage (V_F) of the LEDs. In the worst case, some LED may be subjected to stresses in excess of the Absolute Maximum Rating.



LED 的特性容易因为自身的发热和环境的温度的改变而发生改变。温度的升高会降低 LED 的发光效率、影响发光颜色等，所以在设计时应充分考虑散热的问题。

Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color changed and so on. Please consider the heat generation of the LEDs when making the system design.

使用注意事项（3）

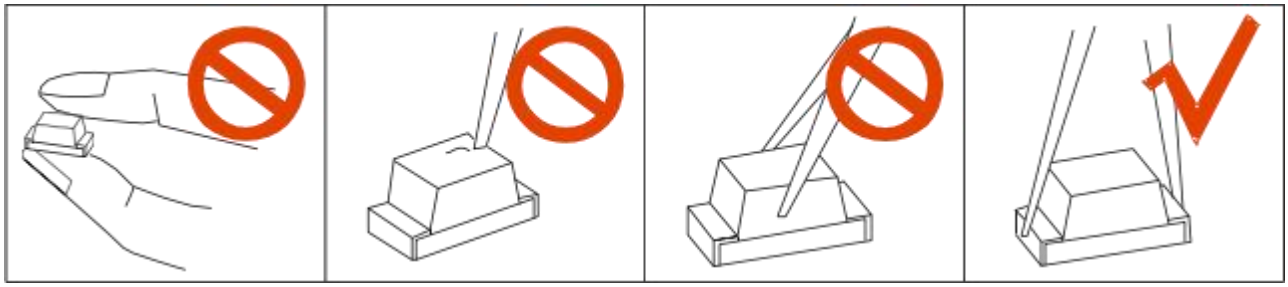
Precautions (3)

4. 其他事项：

Others

直接用手拿取产品不但会污染封装树脂表面，也可能由于静电等因素导致产品性能的改变。过度的压力也可能直接影响封装内部的管芯和金线，因此请勿对产品施加过度压力，特别当产品处于高温状态下，例如在回流焊接过程中。

When handling the product, touching the encapsulant with bare hands will not only contaminate its surface, but also affect on its optical characteristics. Excessive force to the encapsulant might result in catastrophic failure of the LEDs due to die breakage or wire deformation. For this reason, please do not put excessive stress on LEDs, especially when the LEDs are heated such as during Reflow Soldering.



LED 的环氧树脂封装部分相当脆弱，请勿用坚硬、尖锐的物体刮、擦封装树脂部分。在用镊子夹取的时候也应当小心注意。

The epoxy resin of encapsulant is fragile, so please avoid scratch or friction over the epoxy resin surface. While handling the product with tweezers, do not hold by the epoxy resin, be careful.

5. 眼睛保护忠告：

Safety Advice For Human Eyes

LED 发光时，请勿直视发光光源，特别是对于一些光强较高的 LED，强光可能伤害你的眼睛。

Viewing direct to the light emitting center of the LEDs, especially those of great Luminous Intensity, will cause great hazard to human eyes. Please be careful.