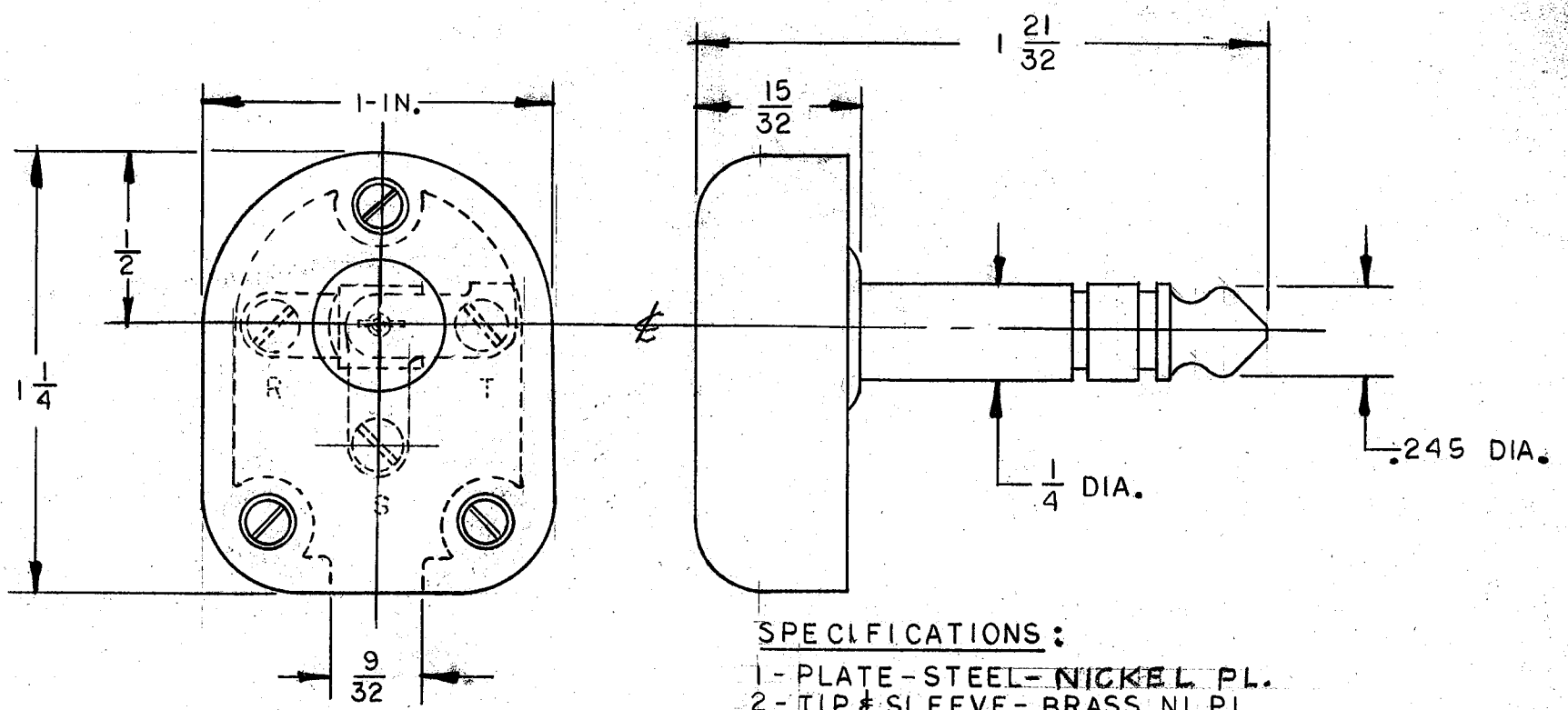


SPECIFICATIONS:

1 - PLATE - STEEL - NICKEL PL.
2 - TIP & SLEEVE - BRASS NI. PL.
3 - INSULATOR - PHENOLIC + THERMOPLASTIC POLYESTER (E)
4 - HANDLE - BLACK
5 - TERMINALS - BRASS - ELECTRO TIN PLATED PER - C2

CUSTOMER DRAWING

SIZE	WIDTH	MULT.	LBS. PER M	TEMPER

ISS STN	REVISION	BY	DATE
1	REDRAWN-NO CHANGE	HCJ	7-15-74
2 ZONE B-3	CORRECTED DRAFTING ERROR	KP VP	30 OCT. 78
A	ELECTRO TIN PLATED PER C2 WAS HOT DIPSOLDER ECO 14667	EB	11 9 88
B	ECO 14982	VL	6-22-89
C	ECO 14853	VL	9-1-89
D	ECO 15683	VL	1-24-91
E	ECO #18404A	LR/VP ES	9-26-93 3-11-94
F	ECO # 19660	TAO	2/22/96
G	ECO # 20559	TAO	2/22/96
H	ECO # 20627	TAO	2/22/96

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC., AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED:

1 - DECIMAL DIMENSIONS ± .005
2 - FRACTIONAL DIMENSIONS ± 1/64
3 - ANGLES ± 1/2°
4 - ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.
5 - ALL DIMENSIONS IN INCHES
6 - FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY.
7 - REMOVE ALL BURRS.
8 - PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
9 - HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN ± .002

DO NOT SCALE DRAWING

DRAWN BY H.C.J.	DATE 7-15-74	FINISH
CHECKED BY C.A.H.	DATE 7-15-74	PER FINISH SPEC. NO.
APPROVED BY D.VONDER	DATE 12-4-89	MATERIAL
SCALE (2X)		PER MAT. SPEC. NO.
FIRST USED ON		SWITCHCRAFT INC.

NAME	PART NO.	ISSUE
FLAT PLUG	230	H
3-COND. SCREW TERM.	SHEET 1 OF 1	

002E002-A1

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