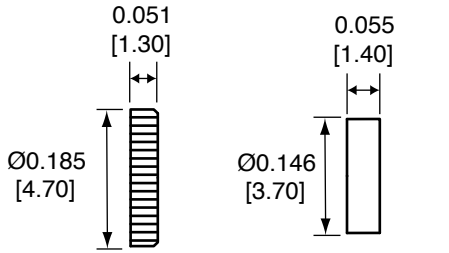
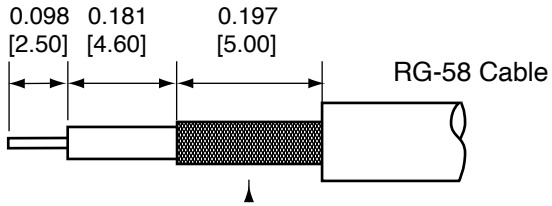
Description	Material	Finish
Body	Brass	Nickel
Pin	Brass	Gold
Insulation	PTFE	N/A
Washer	BE CU	Nickel
Gasket	SI Rubber	Rubber
Crimp Ring	Brass	Nickel
Insulator	PTFE	N/A
Cover	Brass	Nickel
Heat Shrink	Polyolefin	Black

REVISIONS			
REV	DESCRIPTION	DATE	APPV
B	Added new title block, heat shrink and instructions; updated cover and insulator drawings	2-JUL-12	SAH

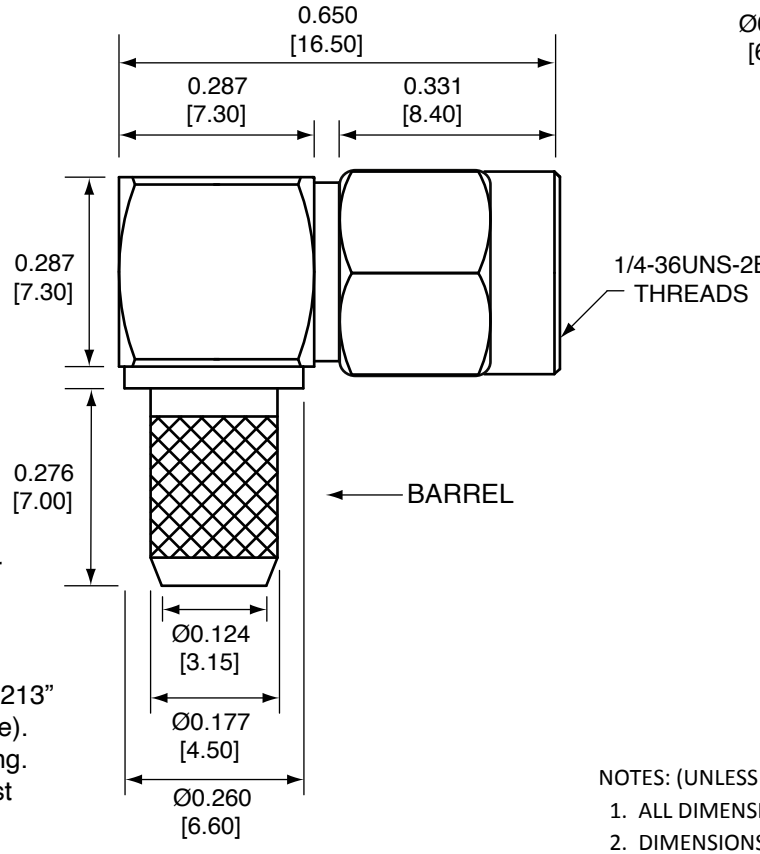


COVER INSULATOR

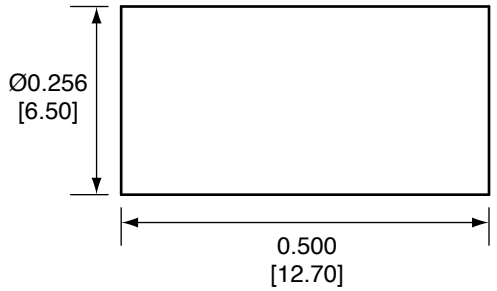
CONSMA012-R58 ASSEMBLY INSTRUCTIONS
1. Strip cable to recommended dimensions.
2. Slip heat shrink and crimp ring onto stripped cable.
2. Slide the cable into the body until the center conductor is centered in the fork.
3. Push the braided shield over the barrel.
4. Solder the center conductor into the center of the fork.
5. Slide the crimp ring over the shield and crimp with a 0.213" hex crimp tool (or one labeled for use with RG-58 cable).
6. Trim off any excess shield wire sticking out from the ring.
7. Slip the heat shrink over the crimp ring until it is against the body and shrink.
8. Insert insulator into body.
9. Push the cover into the opening.



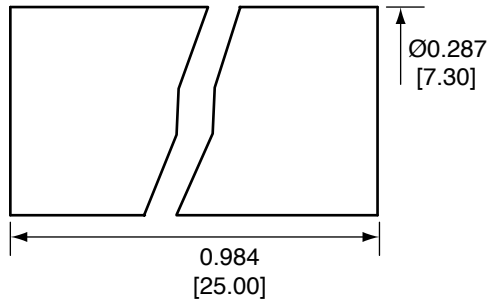
RECOMMENDED CABLE STRIPPING DIMENSIONS



SIDE VIEW



CRIMP RING



HEAT SHRINK

NOTES: (UNLESS OTHERWISE SPECIFIED)
1. ALL DIMENSIONS ARE IN INCHES [mm].
2. DIMENSIONS APPLY AFTER FINISHING.
3. MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.
4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

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MATERIAL:

FINISH:

TOLERANCES:
.020 [0.50]-.200 [5.00]= ±.008 [0.20]
.200 [5.00]-1.200 [30.00]= ±.016 [0.40]
1.20 [30.0]-4.75 [120.0]= ±.024 [0.60]
4.75 [120.0]-12.40 [315.0]= ±.040 [1.0]

PROJECTION:

ANGLES: ±1°

DRAWN: B.MURPHY DT: 2-JUL-12

ENGR: S.HOGAN DT: 2-JUL-12

TITLE:
SMA MALE RIGHT ANGLE
CABLE END CRIMP FOR RG58 CABLE

SIZE	DWG. NO.	REV
A	CONSMA012-R58	B

SCALE: 2:1 DO NOT SCALE DRAWING SHEET 1 OF 1

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