SPECIFICATION FOR APPROVAL

Customer			
Description	DC BLOWER		
Part No.		Rev.	
Delta Model No.	BFB1224H-T50R	Rev.	00
Sample Issue No.			
Sample Issue Date.	Aug 14’ 2007		

PLEASE SEND ONE COPY OF THIS SPECIFICATION BACK AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-ARRANGEMENT.

APPROVED BY : _____

DATE : _____

DELTA ELECTRONICS (THAILAND) PUBLIC COMPANY LIMITED.
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SPECIFICATION FOR APPROVAL

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Customer:			
Description:	DC BLOWER		
Customer P/N:		REV:	
Delta Model NO.:	BFB1224H-T50R		
Sample Rev:	00	Issue NO:	
Sample Issue Date:		Quantity:	

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS BLOWER. THE BLOWER MOTOR IS WITH TWO PHASES AND FOUR POLES.

2. CHARACTERS:

ITEM	DESCRIPTION
RATED VOLTAGE	24 VDC
OPERATION VOLTAGE	7.0 - 27.6 VDC
INPUT CURRENT	0.35 (MAX. 0.53) A
INPUT POWER	8.40 (MAX. 12.72) W
SPEED	2500 R.P.M. (REF.)
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	0.821 (MIN. 0.750) M^3/MIN. 29.00 (MIN. 26.49) CFM
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	21.00 (MIN. 17.00) mmH_2O 0.827 (MIN. 0.669) $inchH_2O$
ACOUSTICAL NOISE (AVG.)	51.0 (MAX. 54.0) dB-A
INSULATION TYPE	UL: CLASS A

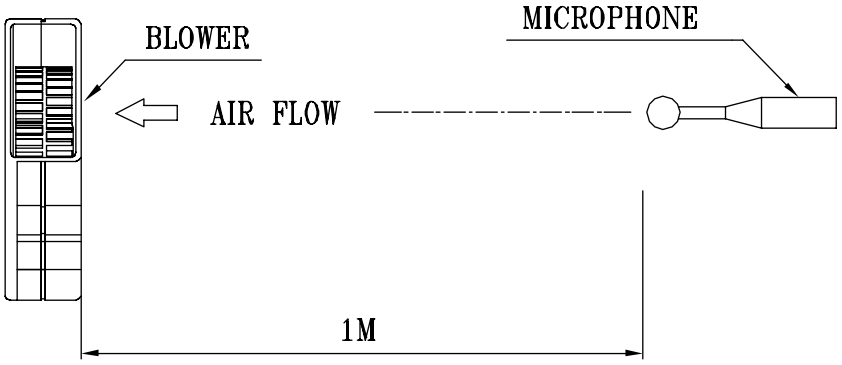
(continued)

PART NO:

DELTA MODEL: BFB1224H-T50R

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
EXTERNAL COVER	OPEN TYPE
LIFE EXPECTANCE	50,000 HOURS CONTINOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR
INSULATION TYPE	UL: CLASS A
LEAD WIRE	UL 1007 -F- AWG #24 BLACK WIRE NEGATIVE(-) RED WIRE POSITIVE(+) BLUE WIRE LOCK SIGNAL(-R00)

NOTES:
1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
2. THE VALUES WRITTEN IN PARENS , ( ), ARE LIMITED SPEC.
3. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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PART NO:

DELTA MODEL: BFB1224H-T50R

3. MECHANICAL:

3-1. DIMENSIONS ---------- SEE DIMENSIONS DRAWING

3-2. FRAME ---------- PLASTIC UL: 94V-0

3-3. IMPELLER ---------- PLASTIC UL: 94V-0

3-4. BEARING SYSTEM ---------- TWO BALL BEARING

3-5. WEIGHT ---------- 230 ±10 GRAMS

3-6. INGRESS PROTECTION ---------- IP55

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE ---------- -10 TO +60 DEGREE C

4-2. STORAGE TEMPERATURE ---------- -40 TO +75 DEGREE C

4-3. OPERATING HUMIDITY ---------- 5 TO 90 % RH

4-4. STORAGE HUMIDITY ---------- 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND OR TAIWAN.

PART NO:

DELTA MODEL: BFB1224H-T50R

8. BASIC RELIABILITY REQUIREMENT:

8-1. THERMAL CYCLING
LOW TEMPERATURE: -40°C
HIGH TEMPERATURE: +80°C
SOAK TIME: 30 MINUTES
TRANSITION TIME < 5 MINUTES
DUTY CYCLES: 5

8-2. HUMIDITY EXPOSURE
TEMPERATURE: +25°C ~ +65°C
HUMIDITY: 90-98% RH @ +65°C
FOR 4 HOURS/CYCLE
POWER: NON-OPERATING
TEST TIME: 168 HOURS

8-3. VIBRATION
TEMPERATURE: +25°C
ORIENTATION: X, Y, Z
POWER: NON-OPERATING
VIBRATION LEVEL: OVERALL gRMS=3.2

FREQUENCY(Hz)	PSD(G^2/Hz)
10	0.040
20	0.100
40	0.100
800	0.002
1000	0.002

TEST TIME: 2 HOURS ON EACH ORIENTATION

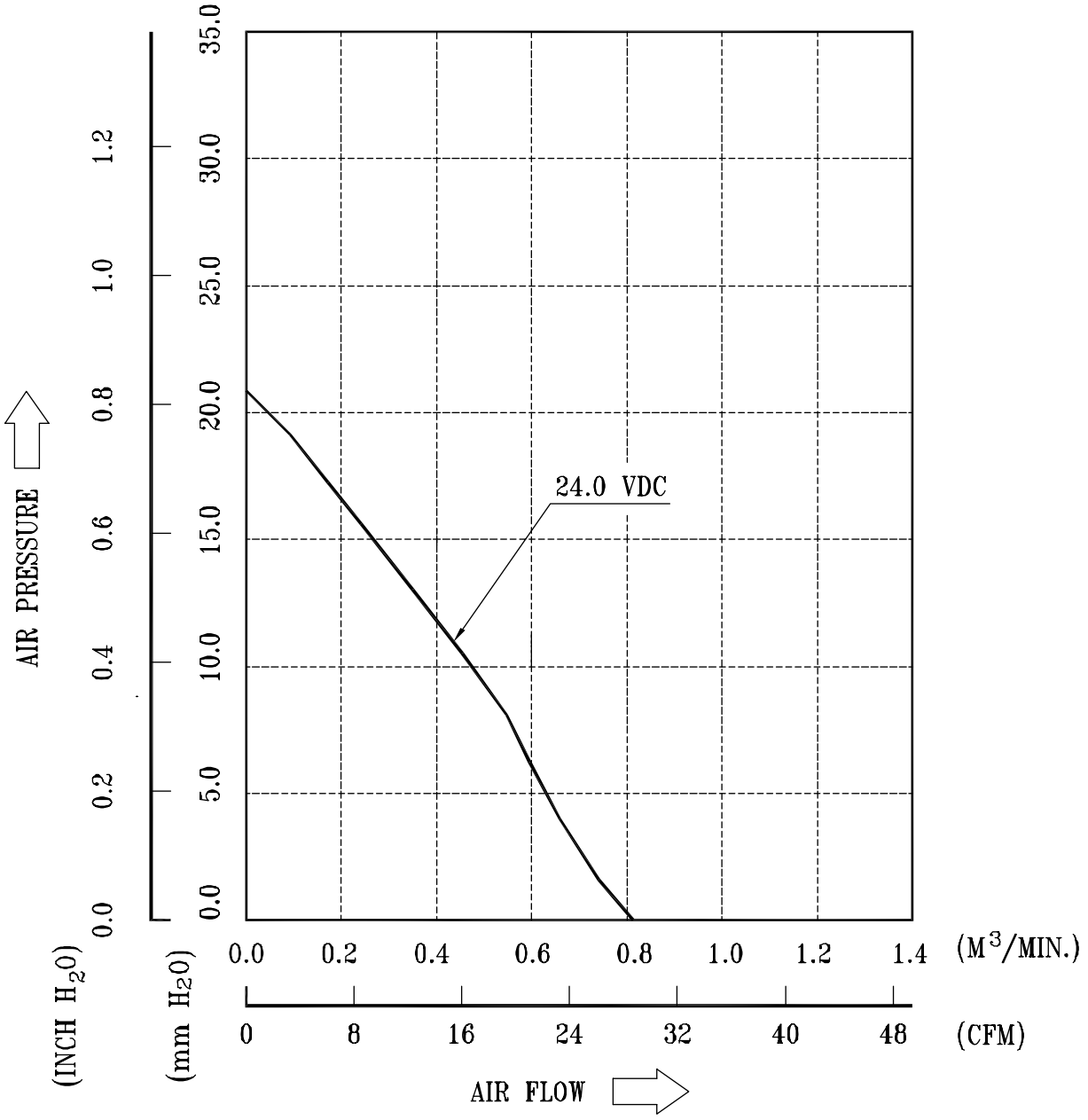
8-4. MECHANICAL SHOCK
TEMPERATURE: +20°C
ORIENTATION: X, Y, Z
POWER: NON-OPERATING
ACCELERATION: 20 G MIN.
PULSE: 11 ms HALF-SINE WAVE
NUMBER OF SHOCKS: 5 SHOCKS
FOR EACH DIRECTION

8-5. LIFE
TEMPERATURE: MAX , OPERATING TEMPERATURE
POWER: OPERATING
DURATION: 1000 HOURS MIN.

PART NO:

DELTA MODEL: BFB1224H-T50R

9. P & Q CURVE:



* TEST CONDITION: INPUT VOLTAGE --------- OPERATION VOLTAGE
TEMPERATURE ---------- ROOM TEMPERATURE
HUMIDITY ---------- 65%RH

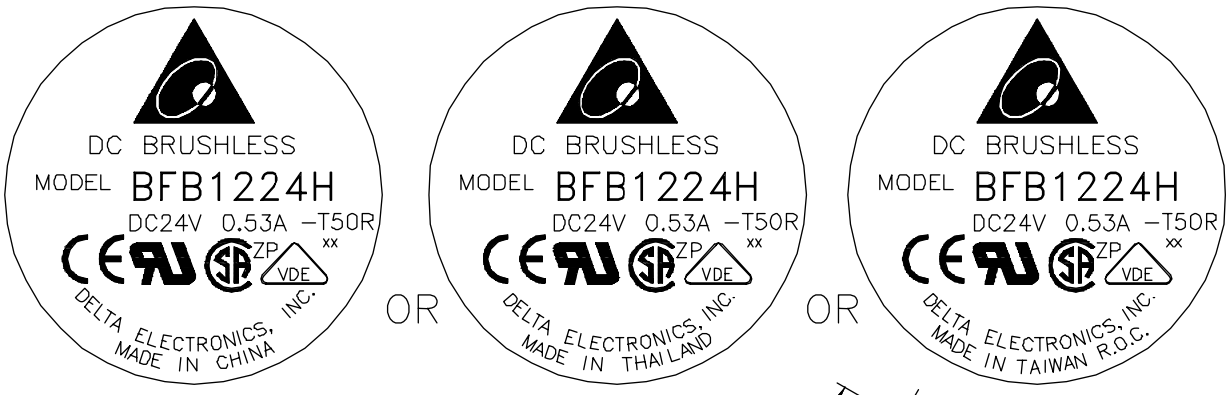
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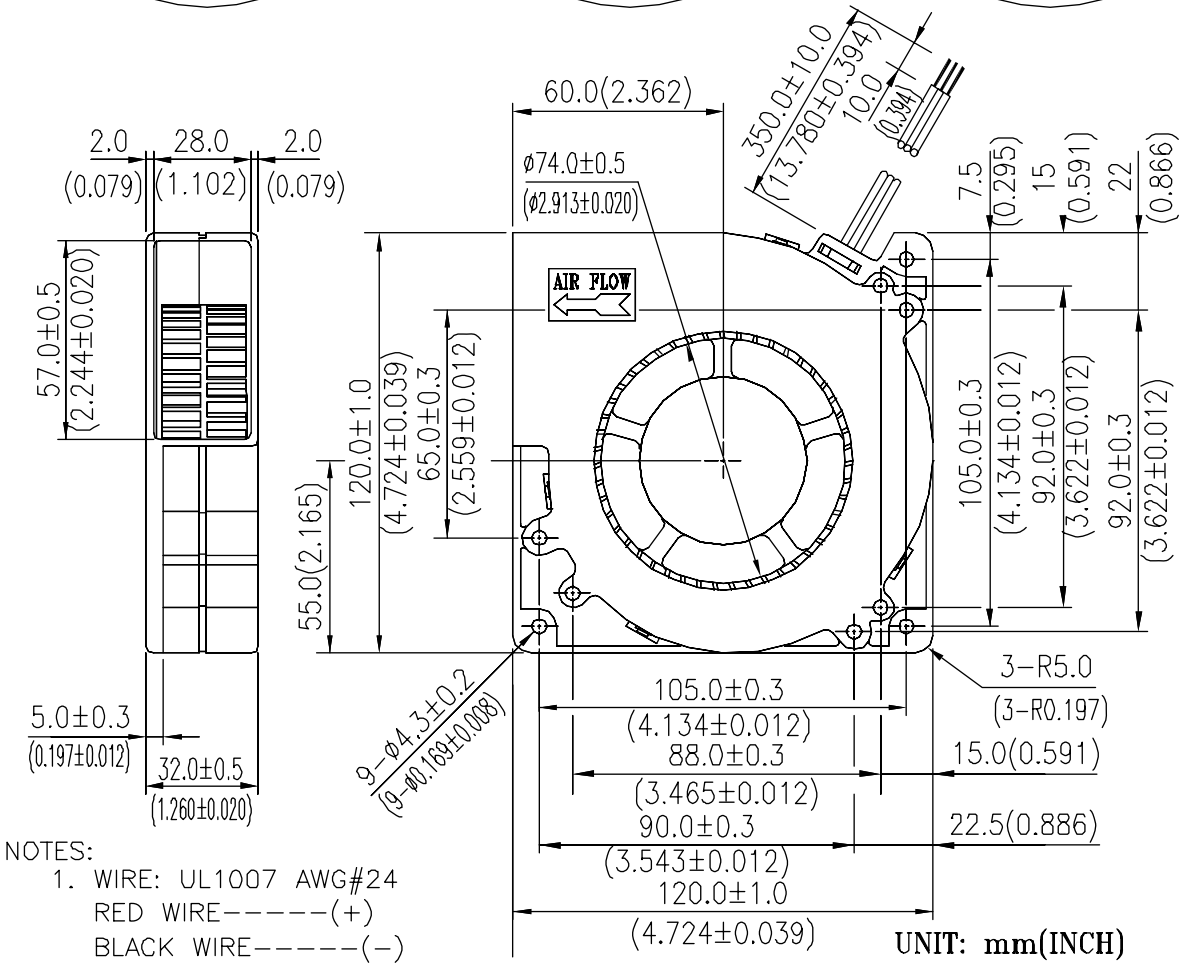
PART NO:

DELTA MODEL: BFB1224H-T50R

10. DIMENSION DRAWING:

LABEL:





NOTES:

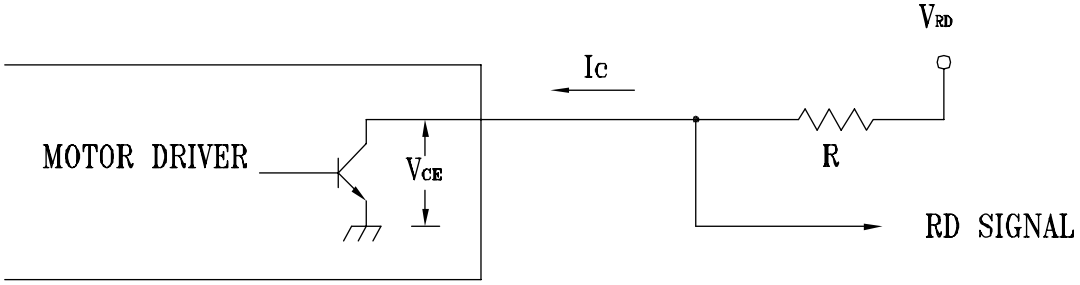
1. WIRE: UL1007 AWG#24
   RED WIRE-----(+)
   BLACK WIRE-----(-)
   BLUE WIRE-----(-R00)
2. FOR IP55 PROTECTION, THE MOTOR(PWB+WINDING ASSY) MUST COATED BY PARYLENE WITH THICKNESS 0.005MM (REF.) DELTA P/N 4020158300
3. THIS PRODUCT IS RoHS COMPLIANT

UNIT: mm(INCH)

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11. ROTATION DETECT (RD) SIGNAL:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



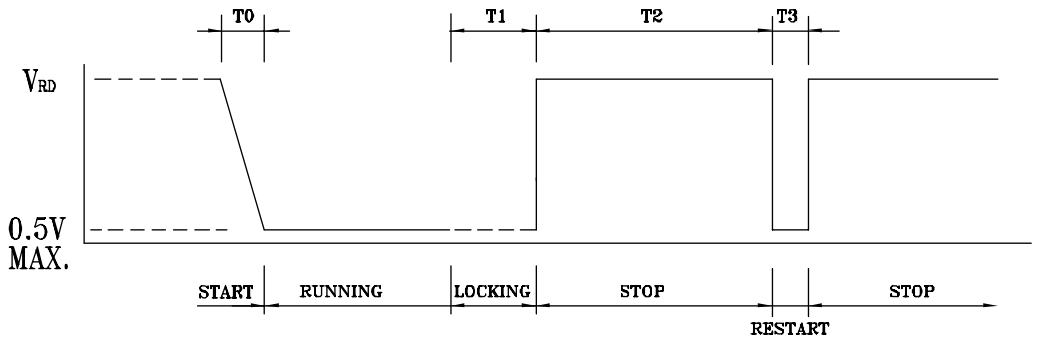
CAUTION:
THE LEAD WIRE OF RD SIGNAL CAN NOT TOUCH
THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

V_{CE} (sat)=0.5V MAX. V_{RD} =30V MAX.

I_C =5mA MAX. $R \geq V_{RD}/I_C$

3. ROTATION DETECT WAVEFORM:



T0=60.0±18nS T2=2.0±0.60S

T1=0.8±0.24S T3=0.30±0.09S

A00

Descriptions:

1. **Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.**

2. **A written request should be submitted to Delta prior to approval if deviation from this specification is required.**

3. **Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fans are hard-dropped to the production floor.**

4. **Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.**

5. **The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.**

6. **It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, as there is no foolproof method to protect against such error.**

7. **Delta fans are not suitable where any corrosive fluids are introduced to their environment.**

8. **Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.**

9. **Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.**

10. **Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.**

11. **It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.**

12. **Except where specifically stated, all tests are carried out at relative (ambient) temperature and humidity conditions of 25°C, 65%. The test value is only for fan performance itself.**

13. **Be certain to connect an "over 4.7μF" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.**

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Global Electronic Components Distributor

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DELTA Electronics:

03GEEG3E 06AN2 06BEEG3G BFB1248GH-A M55339/14-00306 PFB1224UHEP0 S24SP05012PDFA FFB1224SHE 15GENG3E AFB0524HHD PM05S050A 02BEEG3H ASB02505SHA-AY6B PMT-48V75W2BA SK-1015-STD AFB0724VH-AF00 AFL12AUHE-C DSOL-0844-24 DSOL-1341-12 DTC1000C ACS3-CNTB0600 CTA4100A MDS-400APB24AA PJT-12V40WBAA 30DPGS5C FFB0824SHE-F00 FFB0912HHE PMC-24V075W1AA AFB0624VH-A PL01S4805A